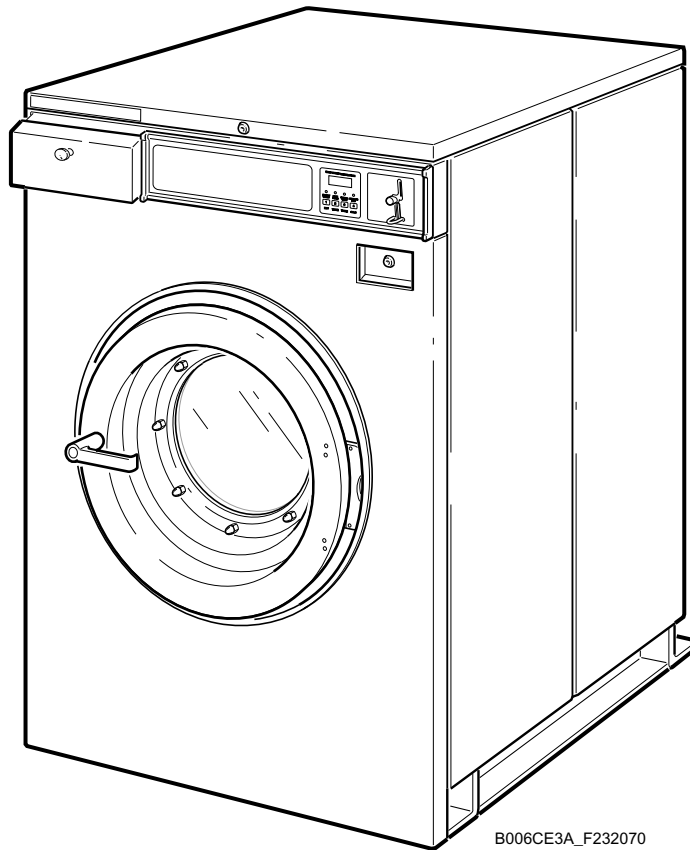


Washer-Extractor

Cabinet Hardmount
HC80, SC80 and UC80
3 Speed Models
Refer to Page 3 for Model Numbers



B006CE3A_F232070

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

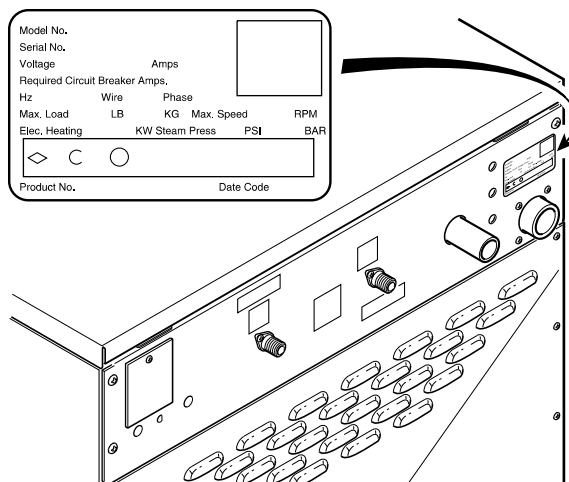
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



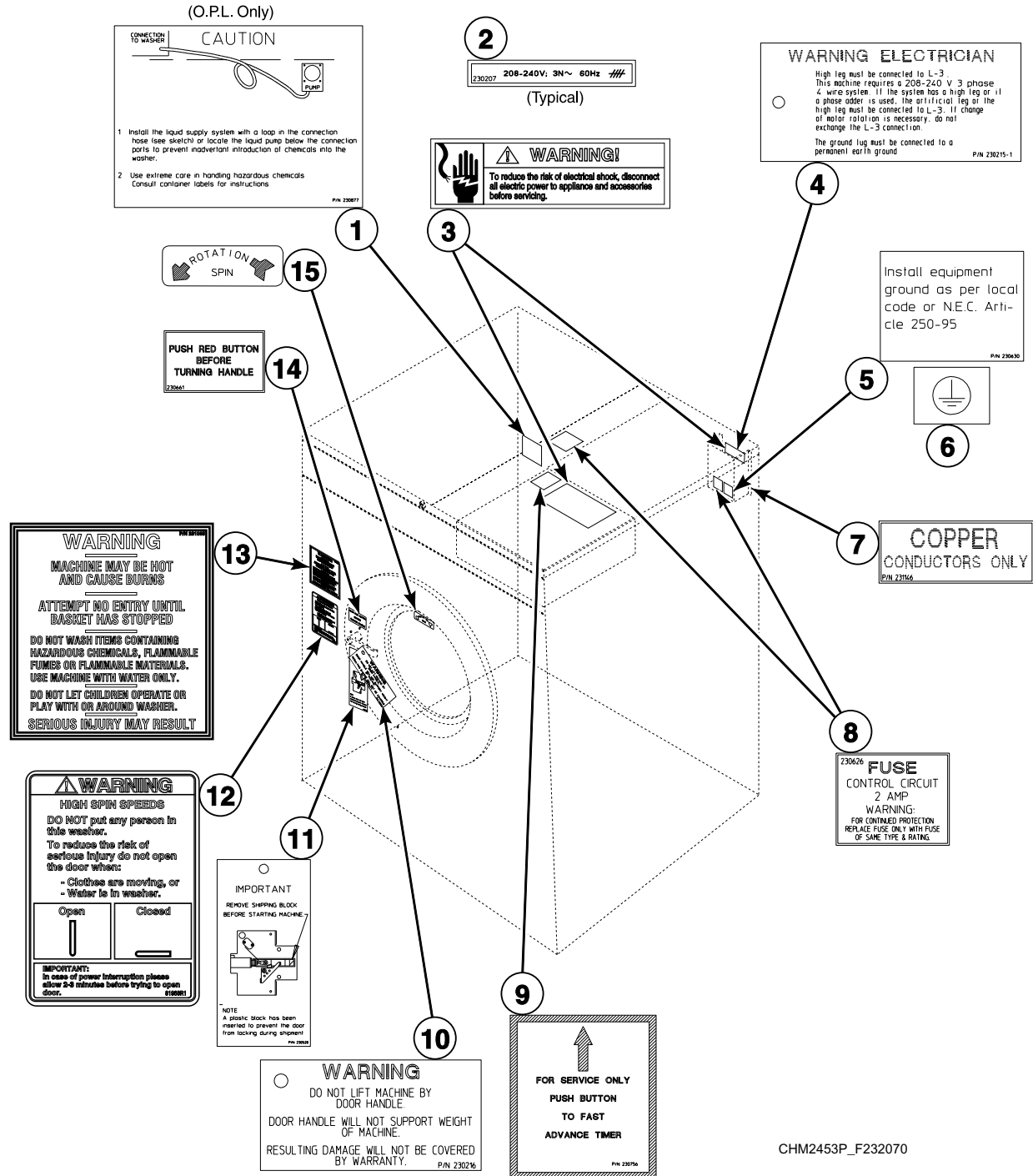
CHM2573P_F232070

Model Identification

Information in this manual is applicable to these washer-extractor models:

HC80MC3	SC80MC3	UC80MC3
HC80MD3	SC80MD3	UC80MD3
HC80MH3	SC80MH3	UC80MH3
HC80MN3	SC80MN3	UC80MN3
HC80MV3	SC80MV3	UC80MV3
HC80PC3	SC80SN3	UC80PC3
HC80SN3		UC80PN3

Decals



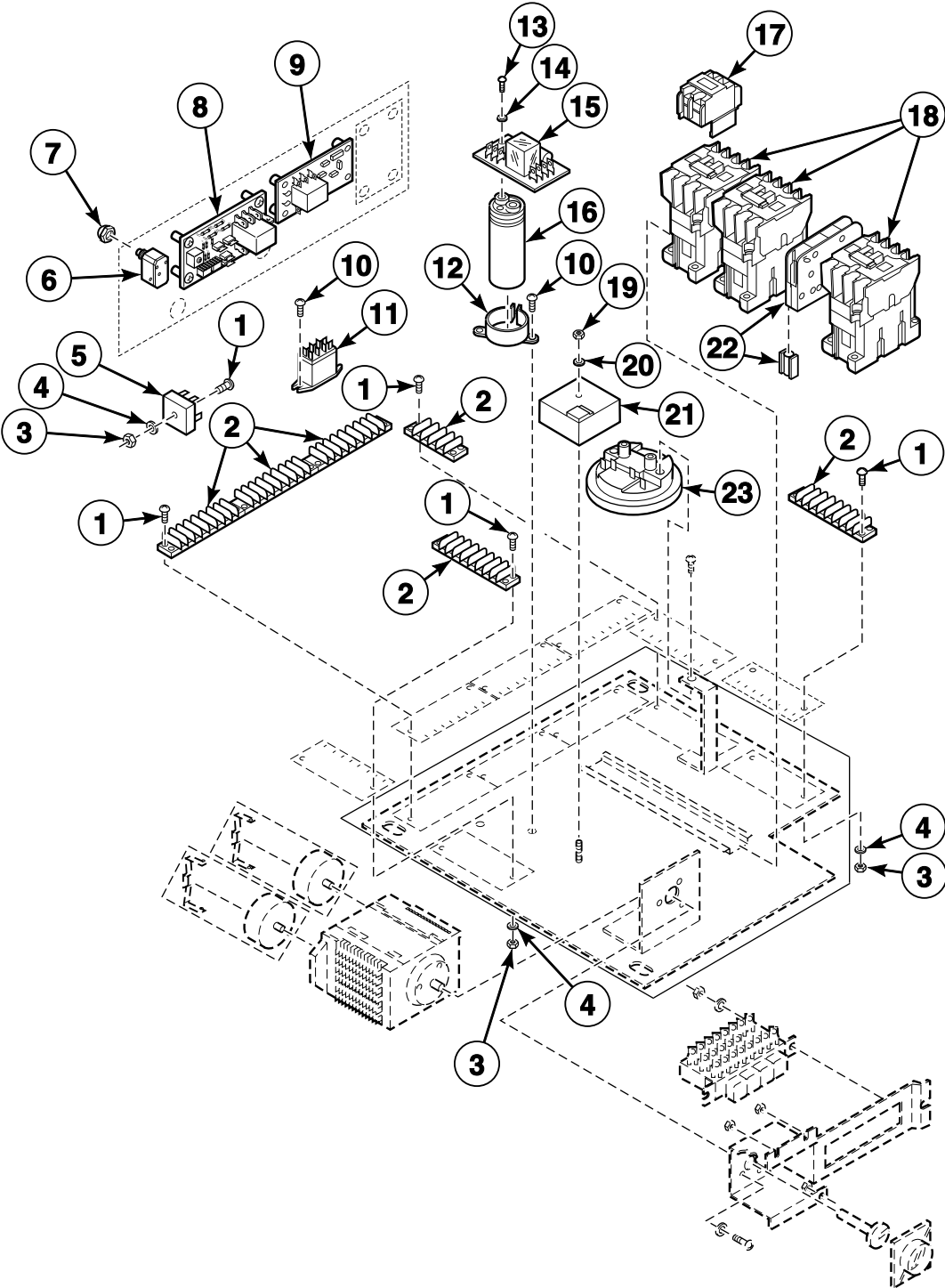
CHM2453P_F232070

Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	F230877	Liquid Supply Decal	
2	N/A	Decal	
3	505281	Disconnect Power Warning Label	
4	N/A	Voltage Warning Decal	
5	F230630	Ground Decal	
6	F230739	Ground Decal	
7	F231146	Conductor Decal	
8	N/A	Fuse Decal	
9	F230756	Manual Fast Advance Decal	Models HC80MC3, SC80MC3 and UC80MC3
10	F230216	Do Not Lift Decal	
11	F230528	Remove Door Lock Tag	OPL models
12	81968	Door Warning Label	
13	F231065	Personal Injury Warning Decal	
14	F230661	Push Red Button Decal	
15	F230693	Counterclockwise Spin Rotation Decal	

N/A = Part no longer available

Mechanical Timer Control Module (Drawing 1 of 2)

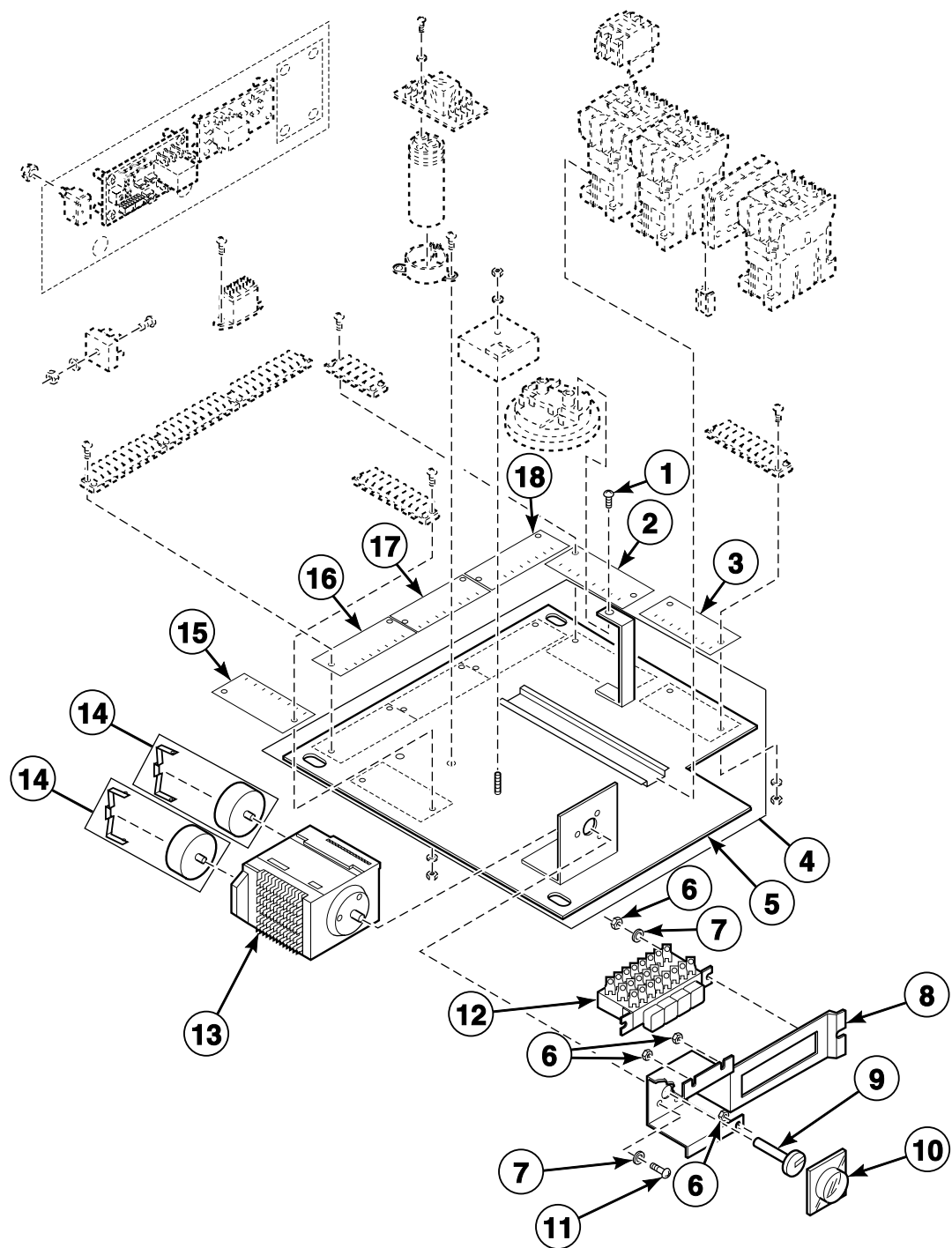


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Mechanical Timer Control Module (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430916	Screw	
2	F140738	Terminal Strip	
3	F431022	Nut	
4	F431113	Washer	
5	F370310	Bridge Rectifier	
6	F340403P	Switch	
7	F340409	Pushbutton Boot	
8	F370413P	Relay CCA	120 Volt
	F370414P	Relay CCA	220 Volt
9	F370437P	Relay CCA	Spin delay; 15 second; 120 Volt
	F370438P	Relay CCA	Spin delay; 15 second; 220 Volt
10	F430917	Screw	
11	F330227	Flange Relay	120 Volt
	F330230	Flange Relay	220 Volt
12	F140612P	Capacitor Mounting Clamp	
13	201415	Screw	
14	F431108	Washer	
15	F370430-1P	Door Lock CCA	120 Volt
	F370430-3P	Door Lock CCA	220 Volt
16	F370225P	Capacitor	
17	F330185P	Auxiliary Contactor	
18	F330175P	Contactor	120 Volt
	F330177P	Contactor	220 Volt
19	F430211	Nut	
20	F431100	Washer	
21	F200025200P	Door Lock Time Delay	
22	F330186P	Interlock Contactor	
23	F340337P	Water Level Switch	

Mechanical Timer Control Module (Drawing 2 of 2)



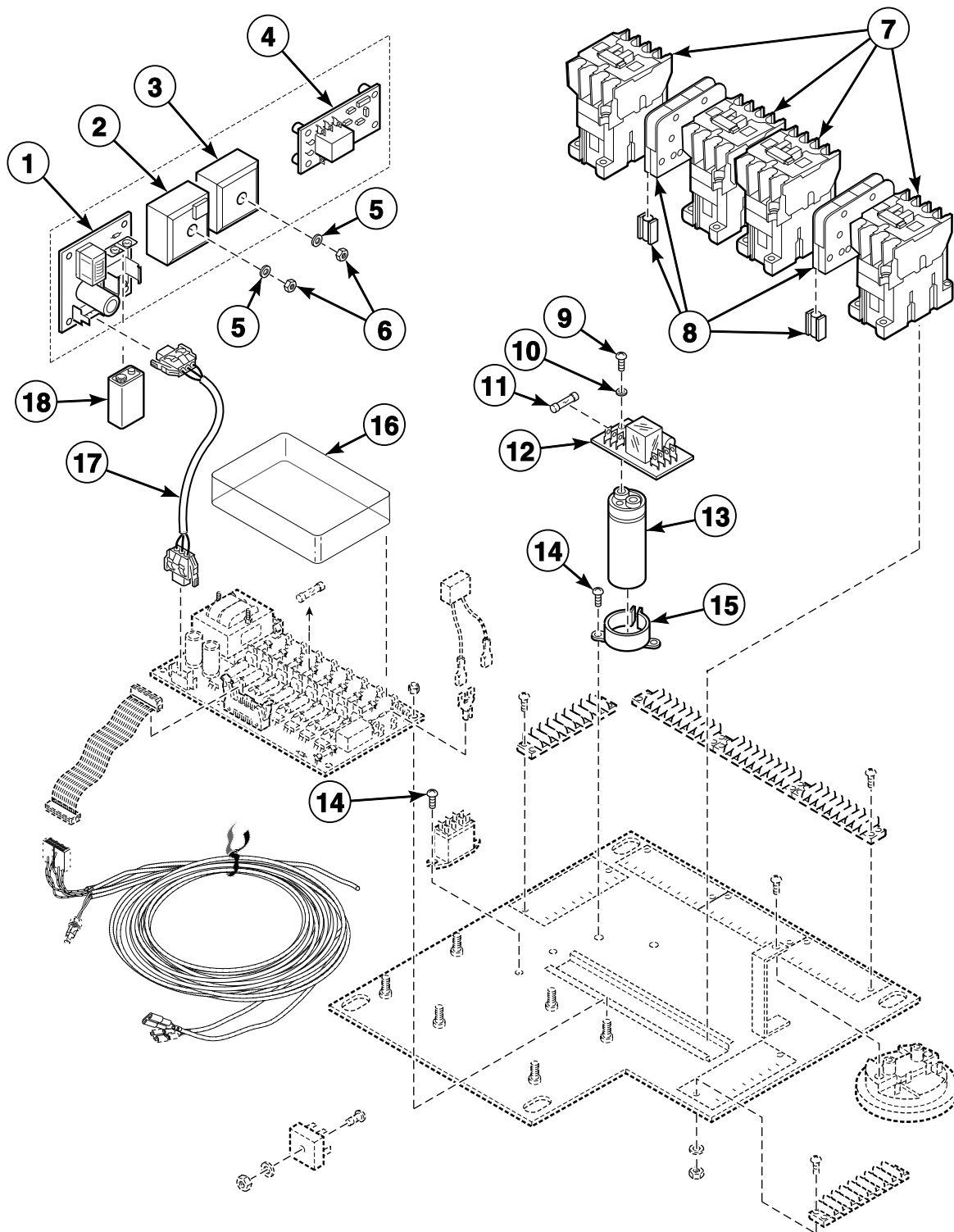
CHM2870P_F232070

Mechanical Timer Control Module (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430928	Screw	
2	F140916	Terminal Strip Insulator Decal	33-40
3	F140927	Terminal Strip Insulator Decal	41-48
4	F607358	Electrical Panel Sub-Assembly	Includes item 5 and the contactor mounting rail
5	F607359	Electrical Panel	
6	F430231	Nut	
7	F431123	Washer	
8	F632335	Mounting Bracket Assembly	
9	F730525	Cycle Timer Indicator Kit	
10	F150249	Cycle Timer Indicator Cover	
11	F430948	Screw	
12	F340413	Cycle Selector Switch	Models through 3/29/98
	F340442	Cycle Selector Switch	Models starting 3/30/98
13	F160301P	Cycle Timer	120 Volt/60 Hertz
	F160304P	Cycle Timer	220 Volt/50 Hertz
14	F160539	Motor	Timer; 120 Volt/60 Hertz
	N/A	Motor	Timer; 220 Volt/50 Hertz
	F160537	Motor	Timer; 220 Volt/60 Hertz
15	F140912	Terminal Strip Insulator Decal	1-8
16	F140913	Terminal Strip Insulator Decal	9-16
17	F140914	Terminal Strip Insulator Decal	17-24
18	F140915	Terminal Strip Insulator Decal	25-32

N/A = Part no longer available

P and S-Series Computer Control Module (Drawing 1 of 2)

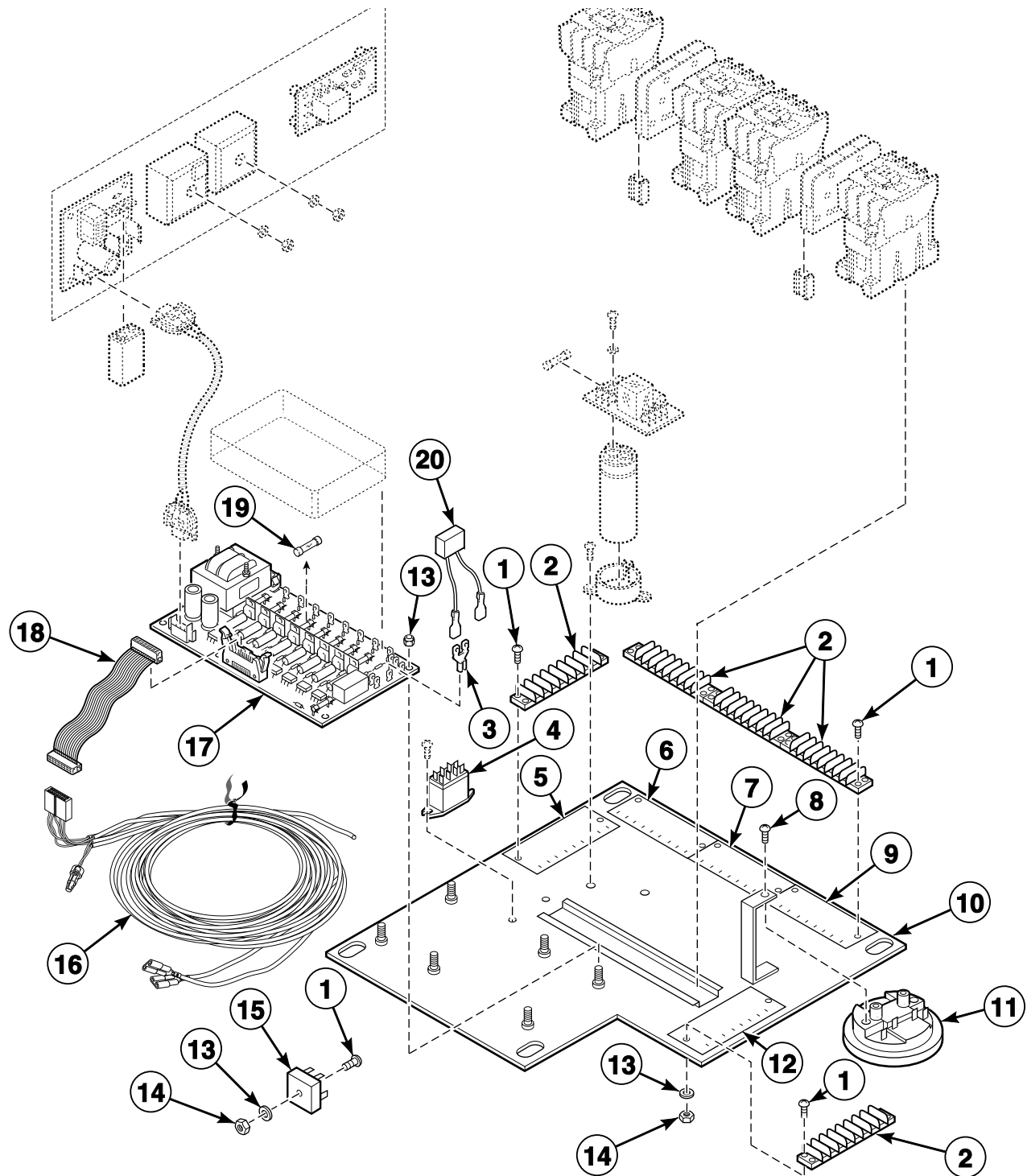


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P and S-Series Computer Control Module (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F370529P	Battery Adapter Board	
2	F200025200P	Door Lock Time Delay	Models HC80PC3 and UC80PC3
3	F330203	Relay	120 Volt; 30 second; Dist. to spin
	F330206	Relay	220 Volt; 30 second; Dist. to spin
4	F370437P	Relay CCA	Spin delay; 120 Volt; 15 second
	F370438P	Relay CCA	Spin delay; 220 Volt; 15 second
5	F431100	Washer	
6	F430211	Nut	
7	F330175P	Contactor	120 Volt
	F330147	Contactor	220 Volt; Models through 2/29/00
	F330177P	Contactor	220 Volt; Models starting 3/1/00
8	F330152P	Interlock	Models through 2/29/00
	F330186P	Interlock Contactor	Models starting 3/1/00
9	201415	Screw	
10	F431108	Washer	
11	F350110	Fuse	1 Amp
12	F370426-1P	Door Lock Relay CCA	120 Volt; Includes relay; Models HC80PC3, UC80PC3 and UC80PN3
	F370426-2P	Door Lock Relay CCA	220 Volt; Includes relay; Models HC80PC3, UC80PC3 and UC80PN3
13	F370225P	Capacitor	Models HC80PC3 and UC80PC3
14	F430917	Screw	
15	F140612P	Capacitor Mounting Clamp	Models HC80PC3 and UC80PC3
16	F140423	Cover	
17	F140249	Battery Backup Wire Harness	
18	F191101	Battery	9 Volt

P and S-Series Computer Control Module (Drawing 2 of 2)

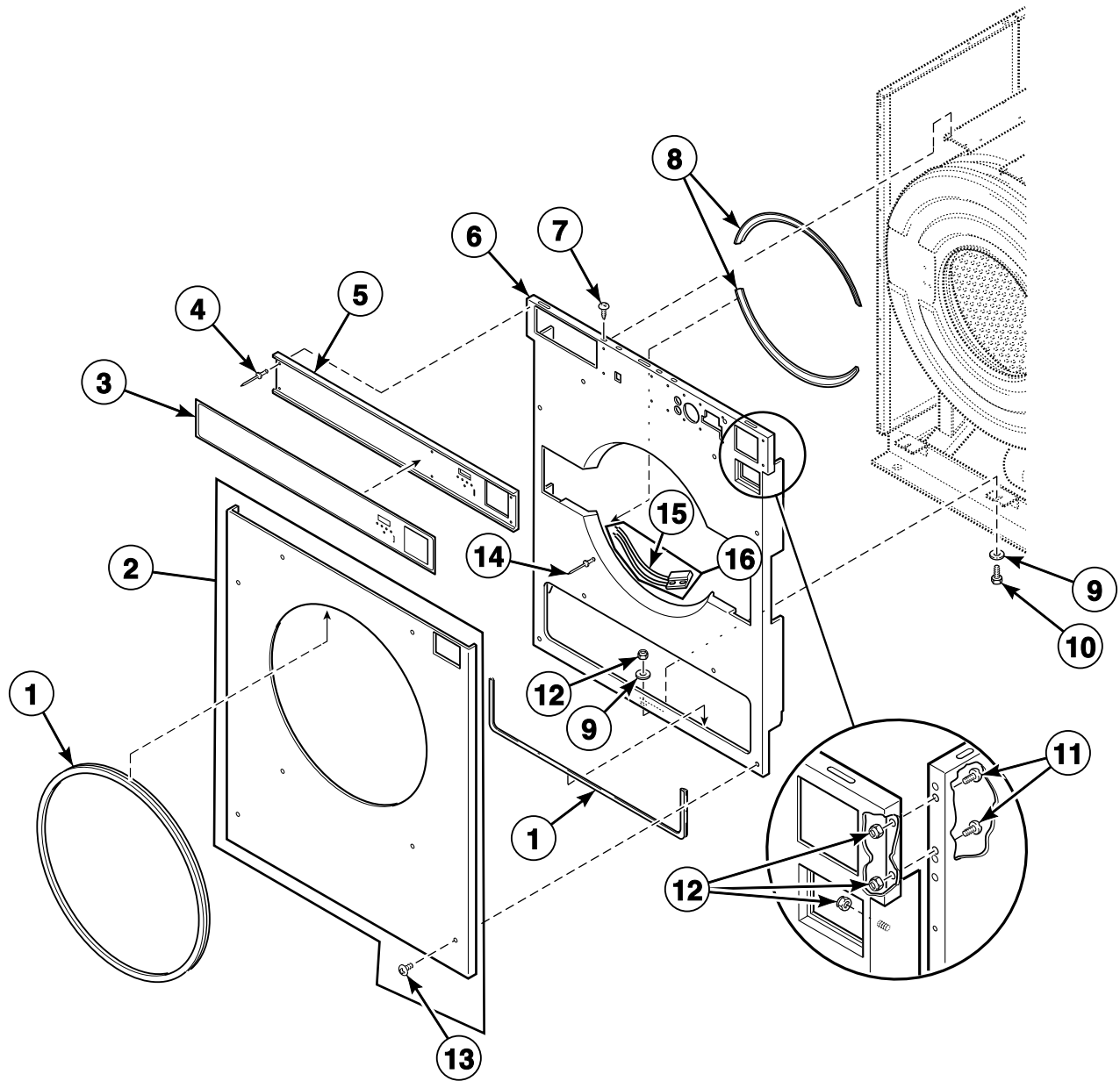


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P and S-Series Computer Control Module (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430916	Screw	
2	F140738	Terminal Strip	
3	F141020	Straight Tab Connector	
4	F330227	Flange Relay	120 Volt
	F330230	Flange Relay	220 Volt
5	F140912	Terminal Strip Insulator Decal	1-8
6	F140913	Terminal Strip Insulator Decal	9-16
7	F140914	Terminal Strip Insulator Decal	17-24
8	F430928	Screw	
9	F140915	Terminal Strip Insulator Decal	25-32
10	F0606950-02	Electrical Panel Sub-Assembly	
11	F0340351-10P	Water Level Switch	
12	F140916	Terminal Strip Insulator Decal	33-40
13	F431113	Washer	
14	F431022	Nut	
15	F370310	Bridge Rectifier	Models HC80SN3, SC80SN3 and UC80PN3
16	F141871P	Input Harness Kit	
17	F370449P	Output Board CCA	120 Volt; Models HC80SN3, SC80SN3 and UC80PN3
	F370450P	Output Board CCA	220 Volt; Models HC80SN3, SC80SN3 and UC80PN3
	F370519P	Relay Board	120 Volt; Models HC80PC3 and UC80PC3
	F610808	Relay Board	220 Volt; Models HC80PC3 and UC80PC3
18	F140216P	Ribbon Cable	
19	F350109	Fuse	1/2 Amp
	F350110	Fuse	1 Amp
20	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector

Front Panels



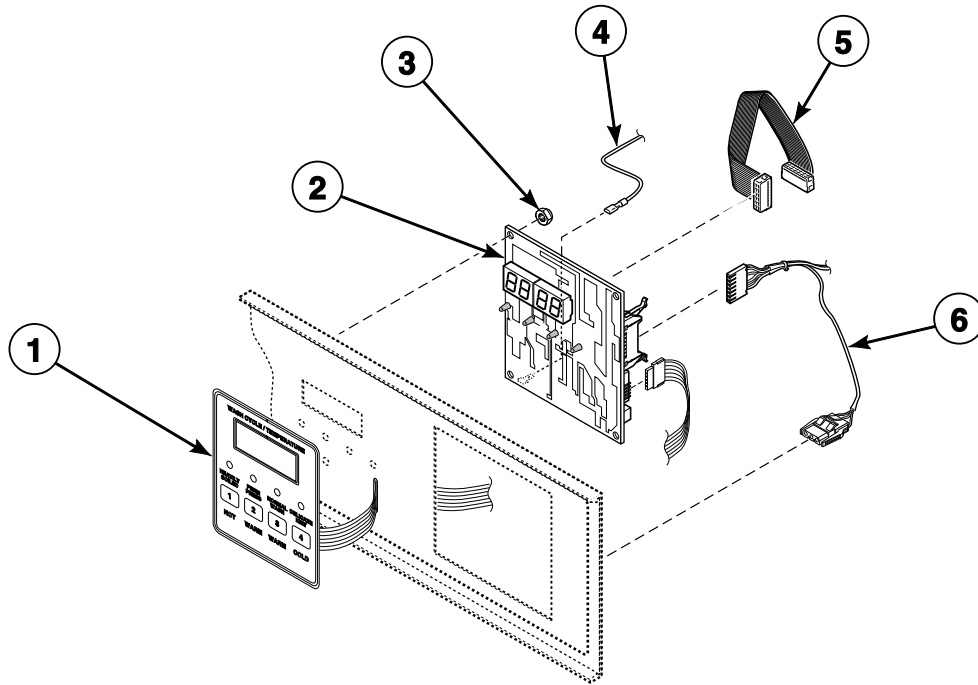
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Front Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	F015050100P	Trim	Requires F8142701 Adhesive for installation
2	F757476	Front Panel Kit	SS; Includes item 13; Coin models
	F757480	Front Panel Kit	SS; Includes item 13; OPL models
3	N/A	Control Panel Decal	Model SC80MN3
	F231155	Control Panel Decal	Models SC80MC3, SC80MD3, SC80MH3 and SC80MV3
	F231468	Control Panel Decal	Model SC80SN3
	N/A	Control Panel Decal	Model UC80MN3
	F231016	Control Panel Decal	Models UC80MC3, UC80MD3, UC80MH3 and UC80MV3
	F231018	Control Panel Decal	Model UC80PC3
	N/A	Control Panel Decal	Model UC80PN3
	F231538	Control Panel Decal	Model HC80MN3
	N/A	Control Panel Decal	Models HC80MC3, HC80MD3, HC80MH3 and HC80MV3
	F231233	Control Panel Decal	Model HC80PC3
	N/A	Control Panel Decal	Model HC80SN3
4	N/A	Pop Rivet	
5	N/A	Control Panel Extrusion	Mechanical timer models
	F150403	Extrusion Control Panel	P and S-computer models
6	F603989-4	Inner Front Panel	
7	F430174	Screw	
8	F170401P	Gasket	
9	M405535	Washer	
10	F430935	Screw	
11	F430925	Screw	
12	F430215	Nut	
13	F430986	Screw	
14	F431217	Pop Rivet	
15	F0340723-00	Magnetic Switch	
16	F200321200	Magnetic Switch Assembly	

N/A = Part no longer available

P and S-Series Keypad and Computer

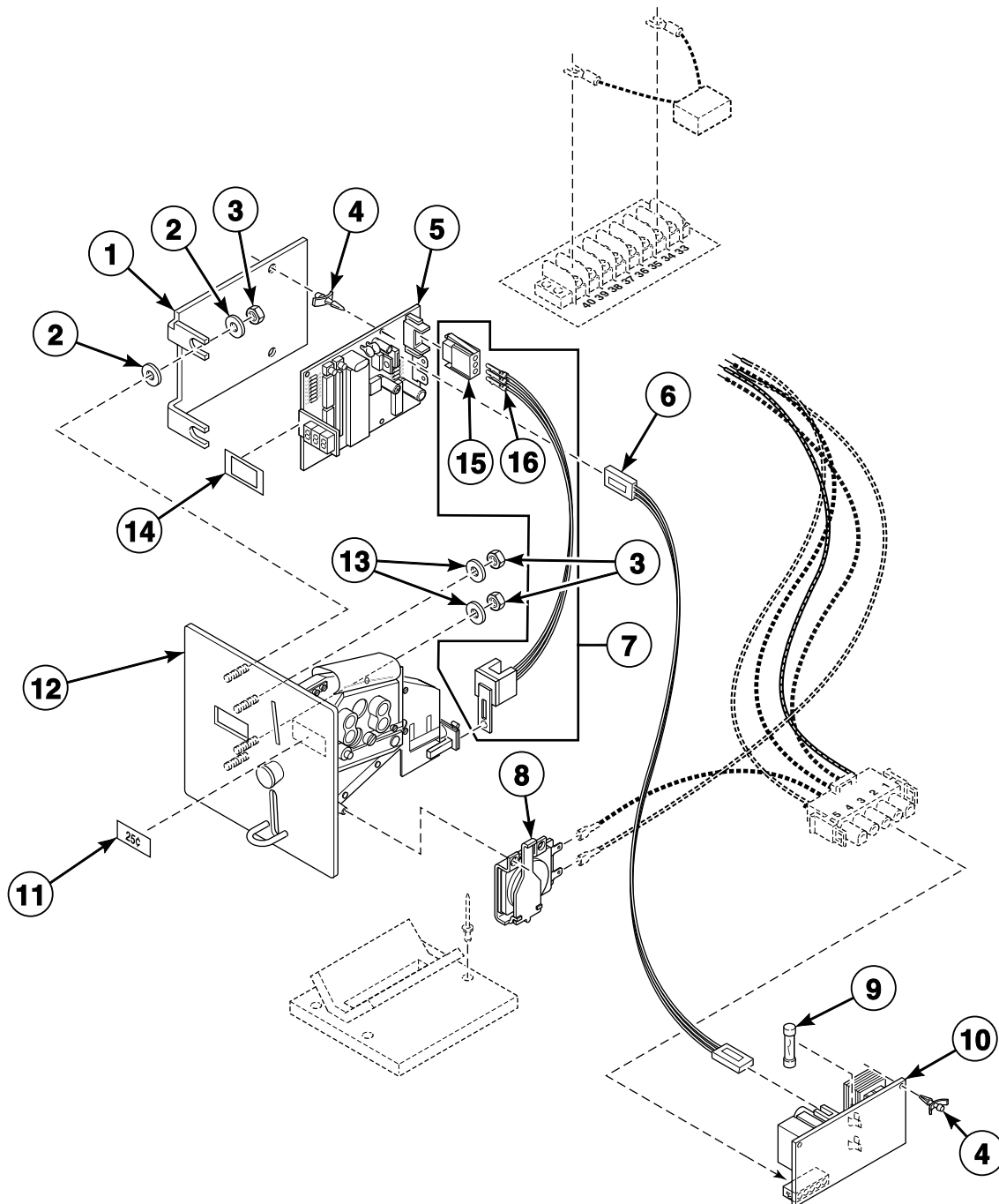


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P and S-Series Keypad and Computer

REF	PART NO.	DESCRIPTION	COMMENTS
1	F340608P	Membrane Switch	Model SC80SN3
	F340605P	Membrane Switch	Model UC80PC3
	F370576P	Keypad	Model UC80PN3
	F340610P	Membrane Switch	Model HC80PC3
	F340614P	Membrane Switch	Model HC80SN3
2	F370518-10P	Computer	Standard models; Models HC80PC3 and UC80PC3
	F370518-00P	Computer	Models with heat; Models HC80PC3 and UC80PC3
	F370555-01P	Computer	Standard models; Models HC80SN3, SC80SN3 and UC80PN3
	F370555-11P	Board	Armstrong; Models HC80SN3, SC80SN3 and UC80PN3
3	F430231	Nut	
4	45121	Wire	Ground; Sold per foot
5	F140215	Ribbon Cable	9 inch; Connects computer board and output board
	F140216P	Ribbon Cable	6 inch; Connects computer board and output board
6	F140250	Input Wire Harness	Models HC80PC3 and UC80PC3

Display Coin Meter Assembly - MC and MD Models; Single Drop (Drawing 1 of 2)



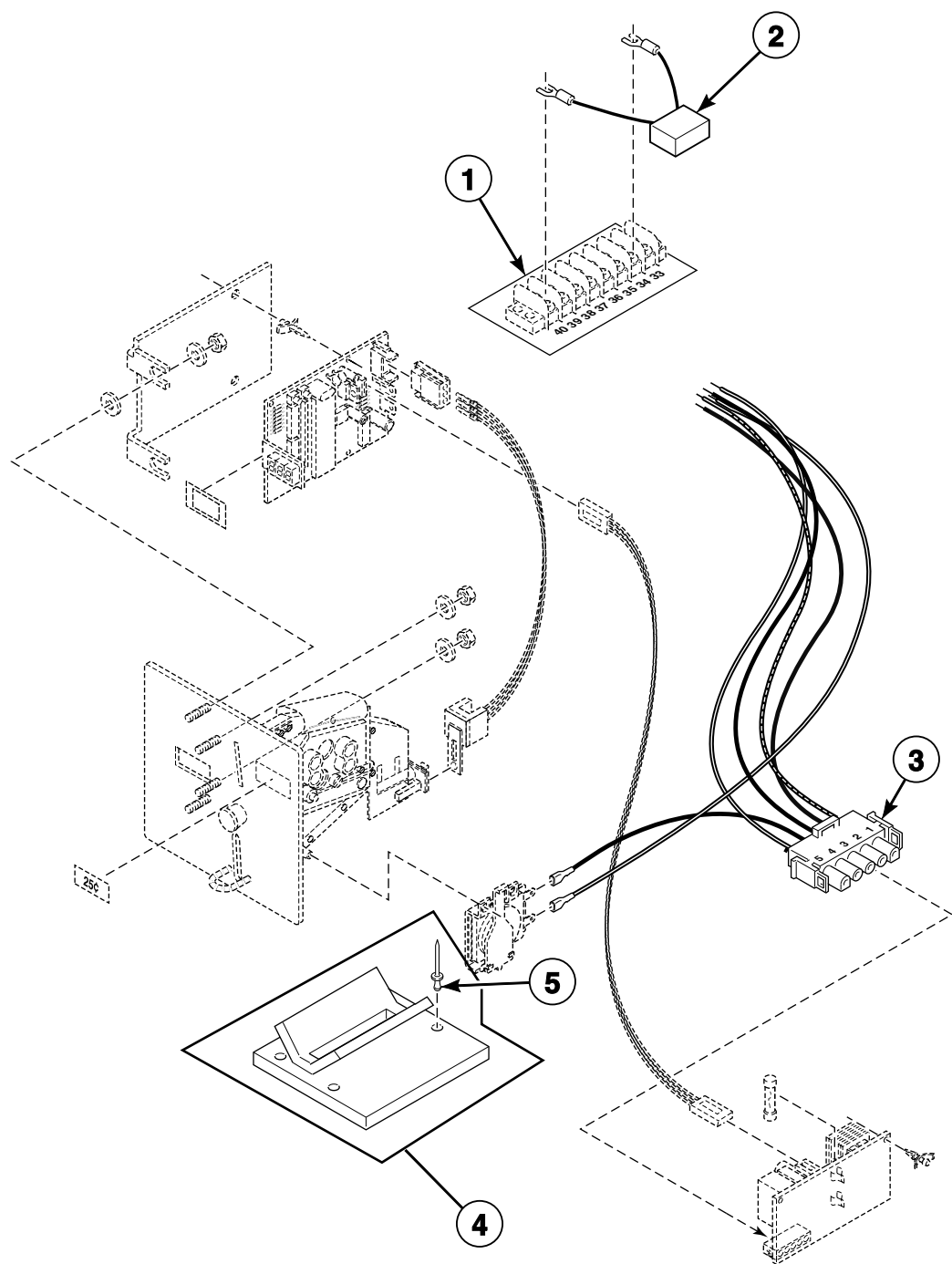
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Display Coin Meter Assembly - MC and MD Models; Single Drop (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F608169	CCA Mounting Bracket	
2	F430311	Washer	
3	F430243	Nut	
4	F432001	Circuit Board Support	
5	F0370410-10P	Coin Counter CCA	
6	F140202	DC Power Cable	
7	F775801-01P	Optic Switch Kit	Includes items 15 and 16
8	F160466P	Coin Meter Blocking Coil	120 Volt
	F160467P	Coin Meter Blocking Coil	220 Volt
9	F350127	Fuse	40 mA
10	F370411-1P	Power Supply CCA	120 Volt
	F370411-2P	Power Supply CCA	220 Volt
11	F231010	Coin Meter Insert Decal	\$.25 insert
12	F200003000P	Coin Meter Assembly	U.S. quarter; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-11, 13-16, F775302-03P Coin Meter Kit and F607322-2 Coin Meter Wire Harness (5-pin) which replaces previous harness (4-pin)
	F200003001	Coin Meter Assembly	10 Taiwan; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-11 and 13-16 and F200115001 Coin Meter Assembly
	F200003002	Coin Meter Assembly	.880 token; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-11 and 13-16 and F160692 Coin Meter
	F200003003P	Coin Meter Assembly	.990 token; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-11, 13-16, F200115003 Coin Meter Assembly and F607322-2 Coin Meter Wire Harness (5-pin) which replaces previous harness (4-pin)
	F200003004	Coin Meter Assembly	.990 token; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-11 and 13-16 and F160717 Coin Meter
	F200003005P	Coin Meter Assembly	U.S. quarter; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-11, 13-16, F160718 Coin Meter and F607322-2 Coin Meter Wire Harness (5-pin) which replaces previous harness (4-pin)
	F200003006	Coin Meter Assembly	Jeton .08; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-11 and 13-16 and F160719 Coin Meter
	F200003007	Coin Meter Assembly	.800 token; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-11 and 13-16 and F0160735-00 Coin Meter
	F200003008	Coin Meter Assembly	500 wan and yen; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-11 and 13-16
	F200003009P	Coin Meter Assembly	.880 token; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-11, 13-16, F160692 Coin Meter and F607322-2 Coin Meter Wire Harness (5-pin) which replaces previous harness (4-pin)
	F200003010	Coin Meter Assembly	.800 token; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-11 and 13-16
	F200003011	Coin Meter Assembly	500 wan and yen; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-11 and 13-16
	F200003012	Coin Meter Assembly	10 Taiwan; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-11 and 13-16
13	N/A	Washer	
14	F230803	Digital Display Decal	Window
15	F140571	Male Connector	
16	00430	Female Pin Terminal	

N/A = Part no longer available

Display Coin Meter Assembly - MC and MD Models; Single Drop
(Drawing 2 of 2)



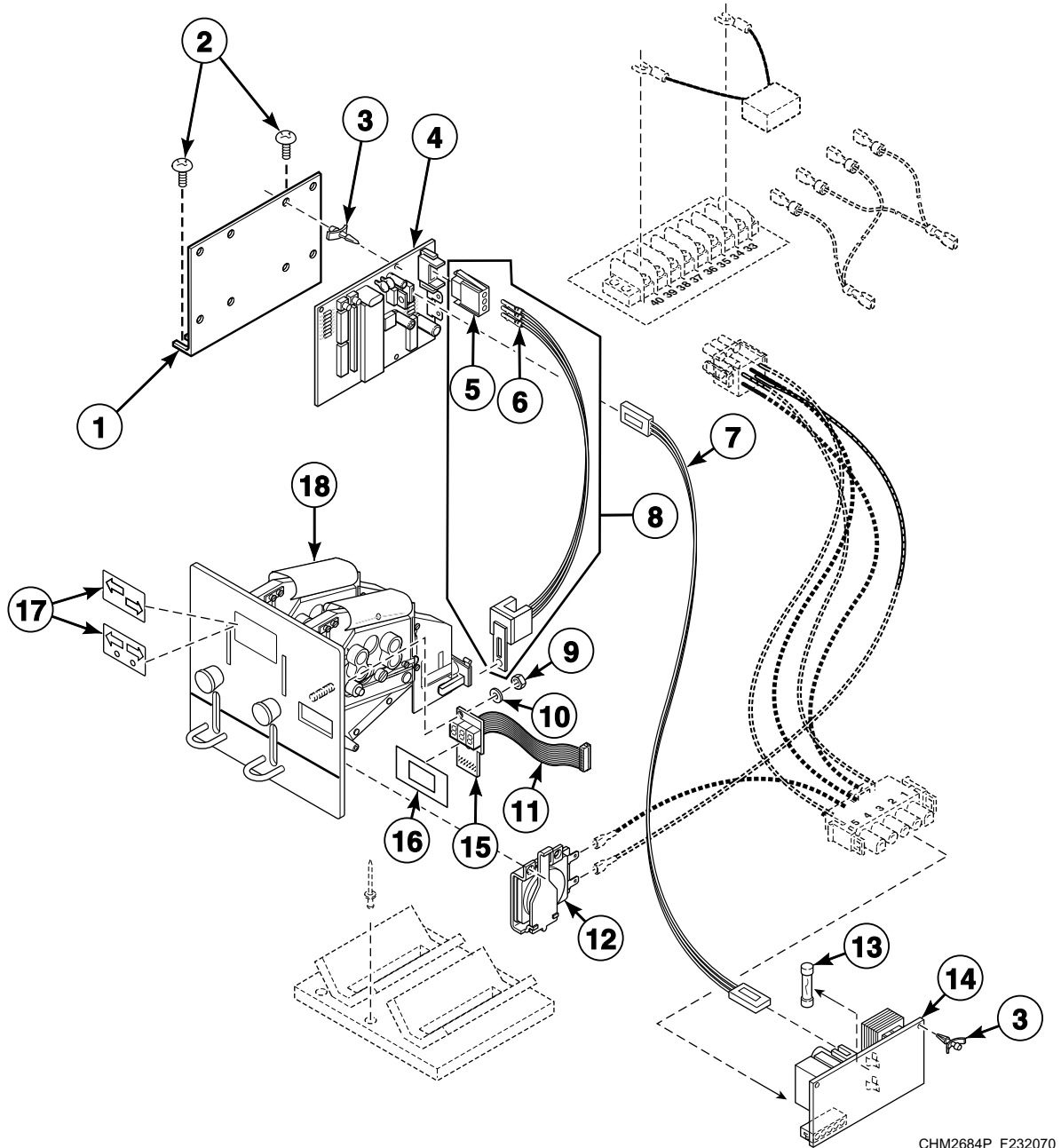
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Display Coin Meter Assembly - MC and MD Models; Single Drop (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140916	Terminal Strip Insulator Decal	33-40
2	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector
3	F607322-2P	Coin Meter Wire Harness	Blue neutral wires; B and C-voltage models
	N/A	Coin Meter Harness	Gray neutral wires; A, D, E, F, H, J, K, L, O and Y-voltage models
4	F200002500P	Coin Guide Assembly	Includes item 5; Models through 11/95
	F200002502P	Coin Guide Assembly	Includes item 5; Models starting 12/95
5	F431215	Pop Rivet	

N/A = Part no longer available

Display Coin Meter Assembly - MC and MD Models; Dual Drop (Drawing 1 of 2)

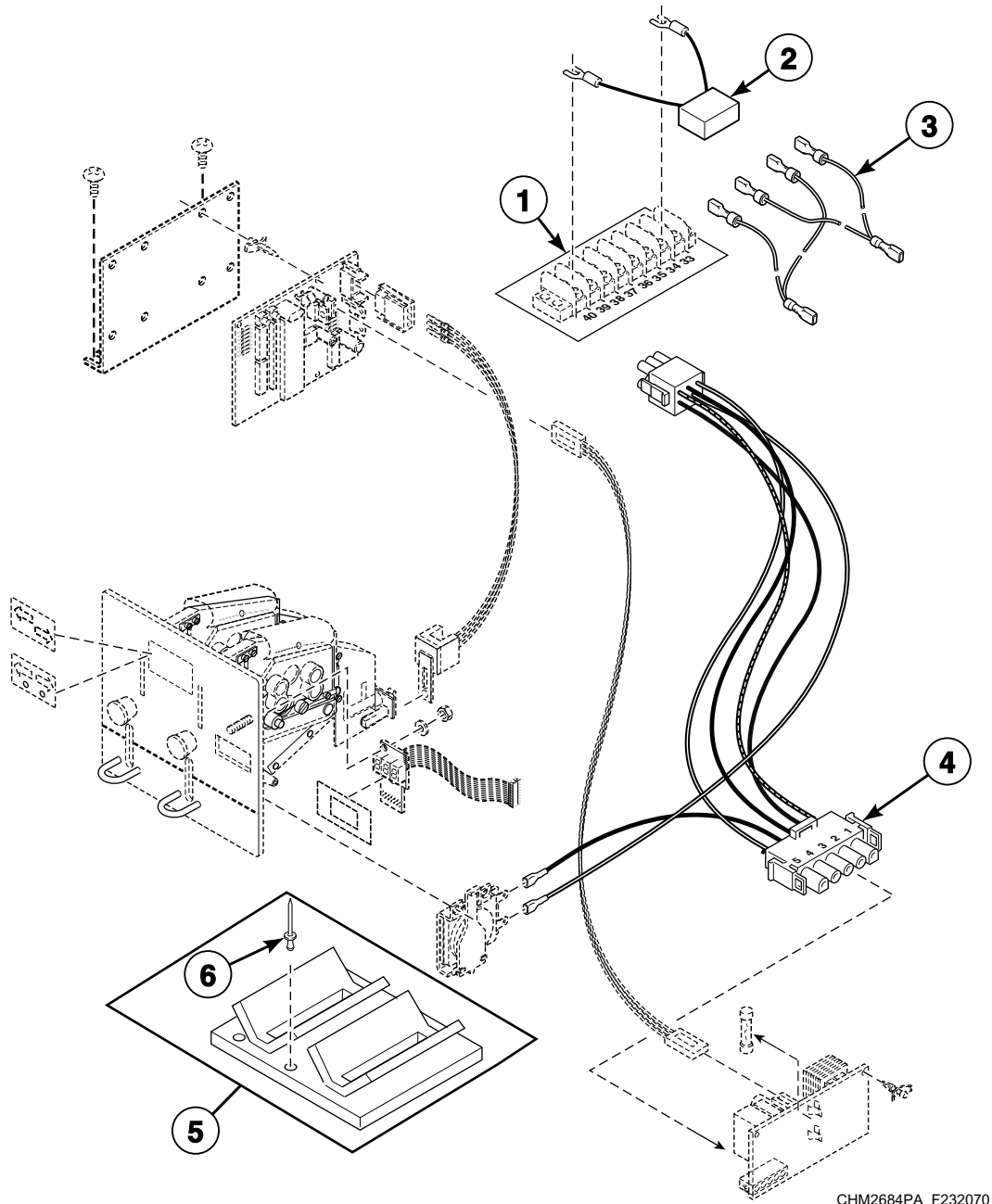


Display Coin Meter Assembly - MC and MD Models; Dual Drop (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F608169	CCA Mounting Bracket	
2	F430174	Screw	
3	F432001	Circuit Board Support	
4	F370425P	Coin Counter CCA	
5	F140571	Male Connector	
6	00430	Female Pin Terminal	
7	F140202	DC Power Cable	
8	F775801-01P	Optic Switch Kit	Includes items 5 and 6
9	F430243	Nut	
10	N/A	Washer	
11	F140243P	Ribbon Cable	
12	F160466P	Coin Meter Blocking Coil	120 Volt
	F160467P	Coin Meter Blocking Coil	220 Volt
13	F350127	Fuse	
14	F370411-1P	Power Supply CCA	120 Volt
	F370411-2P	Power Supply CCA	220 Volt
15	F370424-1	Digital Display LED CCA	
16	F230803	Digital Display Decal	Window
17	F0231595-00	Coin Meter Decal	U.S. \$1 and .25
	F0231595-01	Coin Meter Decal	Euro .50 and 2.00
18	F200004900	Coin Meter Assembly	1 pound and 20 pence; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16 and F160691 Coin Meter
	F200004901	Coin Meter Assembly	100 and 500 yen; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-16 and F160693 Coin Meter
	F200004902	Coin Meter Assembly	1 and 5 krona; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16 and F160694 Coin Meter
	F200004903	Coin Meter Assembly	Australia \$1 and .20; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16 and F160695 Coin Meter
	F200004904	Coin Meter Assembly	1 and 5 rand; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16
	F200004905	Coin Meter Assembly	1 and 5 shekel; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16 and F160715 Coin Meter
	F200004906P	Coin Meter Assembly	U.S. \$1 and .25; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-16 and F0231595-00 Coin Meter Decal and F0160730-00 Coin Meter
	F200004907	Coin Meter Assembly	100 and 500 pst; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16
	F200004908P	Coin Meter Assembly	.50 and 2.00 euro; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16 and F0231595-01 Coin Meter Decal and F0160736-00 Coin Meter
	F200004909	Coin Meter Assembly	Canada \$1 and .25; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1-16 and F0231595-00 Coin Meter Decal and F0160740-00 Coin Meter
	F200004910P	Coin Meter Assembly	U.S. \$1 and .25; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16 and F0231595-00 Coin Meter Decal
	F200004911	Coin Meter Assembly	Canada \$1 and .25; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16 and F0231595-00 Coin Meter Decal
	F200004912	Coin Meter Assembly	100 and 500 yen; 220 Volt; C, D, E, G and J-voltage models; Includes items 1-16

N/A = Part no longer available

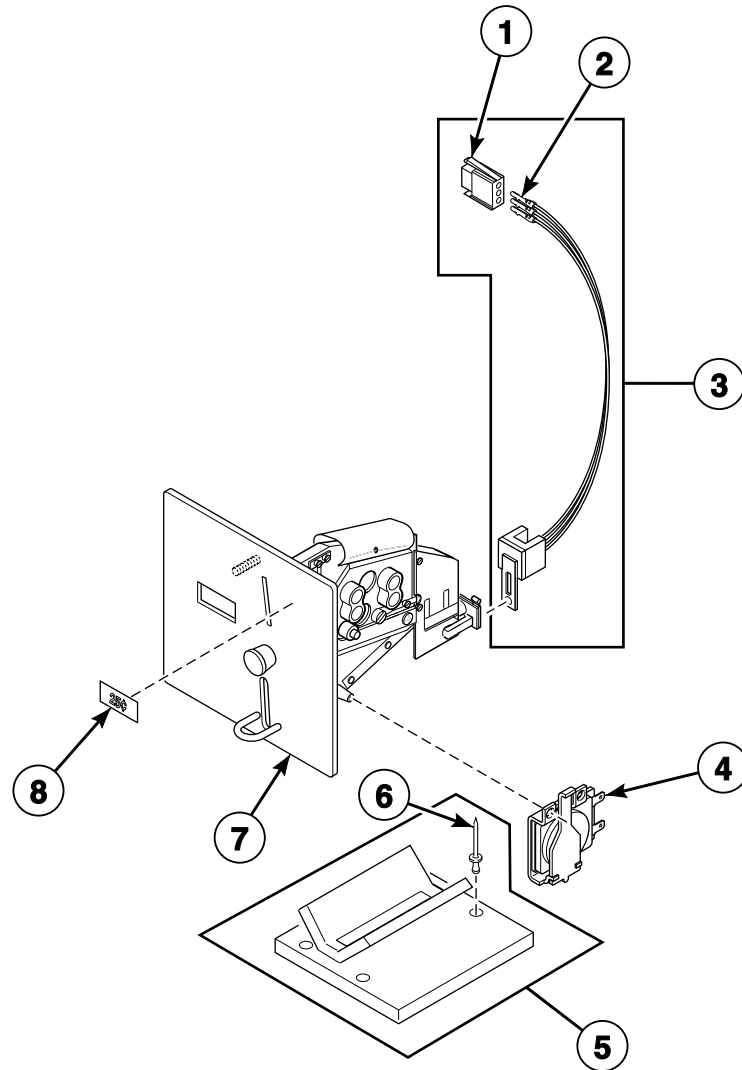
Display Coin Meter Assembly - MC and MD Models; Dual Drop (Drawing 2 of 2)



Display Coin Meter Assembly - MC and MD Models; Dual Drop (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140916	Terminal Strip Insulator Decal	33-40
2	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector
3	F634561-1	Coin Blocking Wire Harness	A, D, E, F, H, K, L, O and Y-voltage models
	F634561-2	Coin Blocking Wire Harness	B and C-voltage models
4	F607322-3	Coin Meter Wire Harness	Includes item 2; B and C-voltage models
	F607322-5P	Coin Meter Harness	Includes item 2; A, D, E, F, H, J, K, L, O and Y-voltage models
5	F200002501	Coin Guide Assembly	Models through 11/95; Includes item 6
	F200002503	Coin Guide Assembly	Models starting 12/95; Includes item 6
6	F431215	Pop Rivet	

W2000 Coin Meter Assembly - MC and MD Models; Single Drop

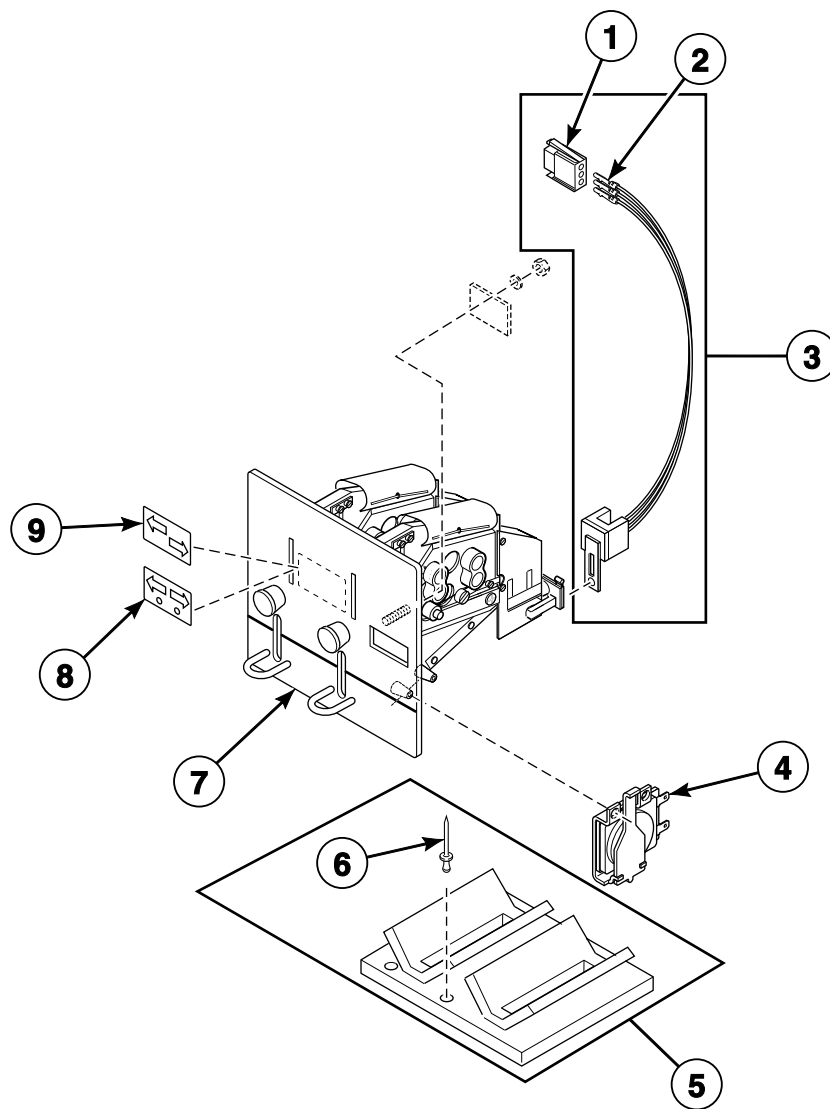


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W2000 Coin Meter Assembly - MC and MD Models; Single Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140571	Male Connector	
2	00430	Female Pin Terminal	
3	F775801-01P	Optic Switch Kit	Includes items 1 and 2
4	F160466P	Coin Meter Blocking Coil	120 Volt
	F160467P	Coin Meter Blocking Coil	220 Volt
5	F200002500P	Coin Guide Assembly	Includes item 6; Models through 11/95
	F200002502P	Coin Guide Assembly	Includes item 6; Models starting 12/95
6	F431215	Pop Rivet	
7	F200115000P	Coin Meter Assembly	U.S. quarter; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2, 4 and 8 and F775302-03P Coin Meter Kit
	F200115001	Coin Meter Assembly	10 Taiwan; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2 and 4
	F200115002	Coin Meter Assembly	.880 token; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 4 and F160692 Coin Meter
	F200115003	Coin Meter Assembly	.990 token; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2 and 4
	F200115004	Coin Meter Assembly	.990 token; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 4 and F160717 Coin Meter
	F200115005P	Coin Meter Assembly	U.S. quarter; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2, 4 and 8 and F160718 Coin Meter
	F200115006P	Coin Meter Assembly	.08 jeton; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 4 and F160719 Coin Meter
	F200115007	Coin Meter Assembly	.800 token; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2 and 4 and F0160735-00 Coin Meter
	F200115008	Coin Meter Assembly	500 wan and yen; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2 and 4
	F200115009	Coin Meter Assembly	.800 token; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 4
	F200115010	Coin Meter Assembly	500 wan and yen; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 4
	F200115011	Coin Meter Assembly	10 Taiwan; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 4
8	F231010	Coin Meter Insert Decal	\$.25 insert

W2000 Coin Meter Assembly - MC and MD Models; Dual Drop

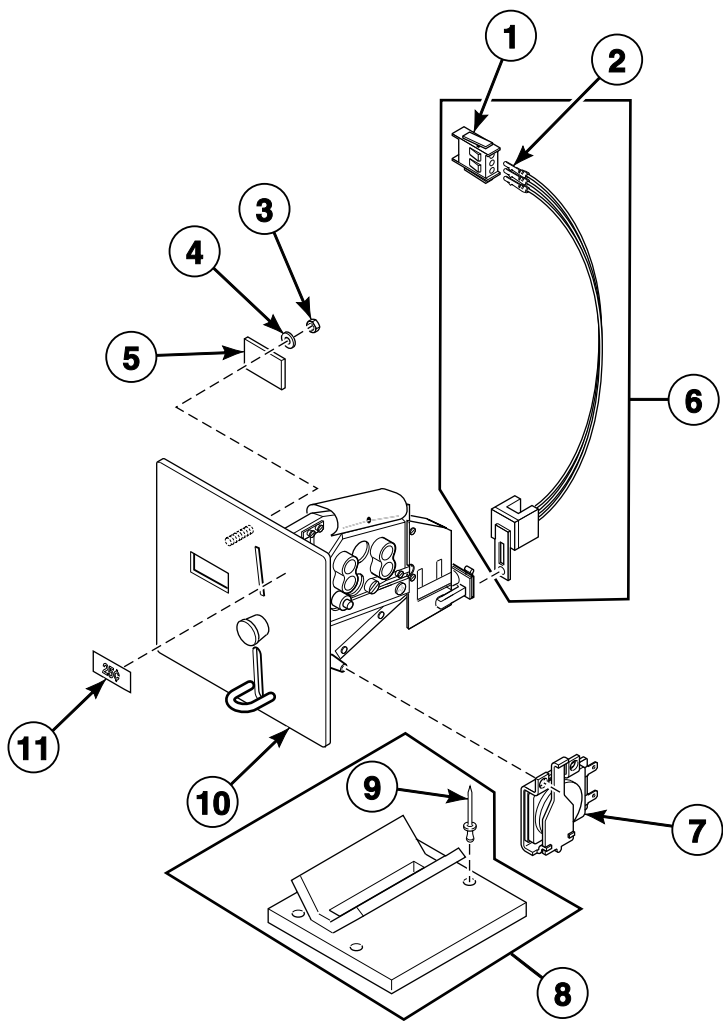


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W2000 Coin Meter Assembly - MC and MD Models; Dual Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140571	Male Connector	
2	00430	Female Pin Terminal	
3	F775801-01P	Optic Switch Kit	Includes items 1 and 2
4	F160466P	Coin Meter Blocking Coil	120 Volt
	F160467P	Coin Meter Blocking Coil	220 Volt
5	F200002501	Coin Guide Assembly	Models through 11/95; Includes item 6
	F200002503	Coin Guide Assembly	Models starting 12/98; Includes item 6
6	F431215	Pop Rivet	
7	F200115100	Coin Meter Assembly	1 pound and 20 pence; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2 and F160691 Coin Meter
	F200115101	Coin Meter Assembly	100 and 500 yen; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1 and 2 and F160693 Coin Meter
	F200115102	Coin Meter Assembly	1 and 5 krona; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2 and F160694 Coin Meter
	F200115103	Coin Meter Assembly	Australia \$1 and .20; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2 and F160695 Coin Meter
	F200115104	Coin Meter Assembly	1 and 5 rand; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2 and F160698 Coin Meter
	F200115105	Coin Meter Assembly	1 and 5 shekel; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2 and F160715 Coin Meter
	F200115106P	Coin Meter Assembly	U.S. \$1 and .25; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2 and 8 and F0160730-00 Coin Meter
	F200115107	Coin Meter Assembly	100 and 500 peseta; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2
	F200115108	Coin Meter Assembly	.50 and 2 euro; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 9 and F0160736-00 Coin Meter
	F200115109	Coin Meter Assembly	Canada \$1 and .25; 120 Volt; A, B, F, H, K, L, O and Y-voltage models; Includes items 1, 2 and 8
	F200115110	Coin Meter Assembly	U.S. \$1 and .25; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 8 and F0160740-00 Coin Meter
	F200115111	Coin Meter Assembly	Canada \$1 and .25; 220 Volt; C, D, E, G and J-voltage models; Includes items 1, 2 and 8
	F200115112	Coin Meter Assembly	100 and 500 yen; 220 Volt; C, D, E, G and J-voltage models; Includes items 1 and 2
8	F0231595-00	Coin Meter Decal	\$1/.25
9	F0231595-01	Coin Meter Decal	.50/2.00 euro

W2000 Coin Meter Assembly - PC Models



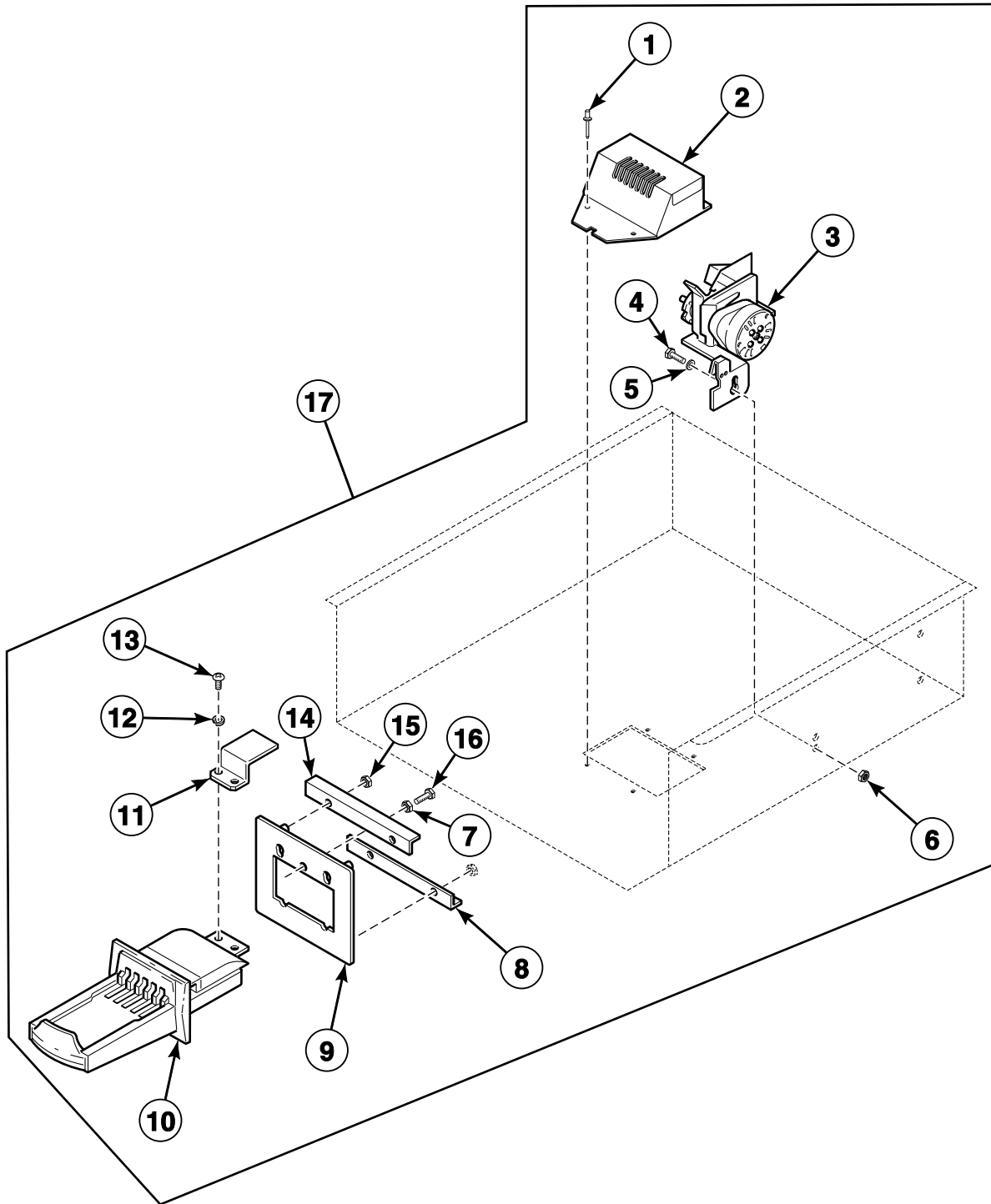
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W2000 Coin Meter Assembly - PC Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Female Connector	
2	N/A	Male Pin Connector	
3	F430243	Nut	
4	N/A	Washer	
5	F608925	Coin Meter Insert	
6	F775801-02P	Optic Switch Kit	
7	F160466P	Coin Meter Blocking Coil	120 Volt
	F160467P	Coin Meter Blocking Coil	220 Volt
8	F200002500P	Coin Guide Assembly	Includes item 9; Models through 11/95
	F200002502P	Coin Guide Assembly	Includes item 9; Models starting 12/95
9	F431215	Pop Rivet	
10	F200005800	Coin Meter Assembly	U.S. quarter; 120 Volt; Includes items 1-5 and 7 and F775302-03P Coin Meter Kit
	F200005801	Coin Meter Assembly	10 Taiwan; 120 Volt; Includes items 1-5 and 7 and F200115001 Coin Meter Assembly
	F200005802	Coin Meter Assembly	.880 token; 220 Volt; Includes items 1-5 and 7 and F160692 Coin Meter
	F200005803	Coin Meter Assembly	.990 token; 120 Volt; Includes items 1-5, 7 and 11 and F200115003 Coin Meter Assembly
	F200005804	Coin Meter Assembly	.990 token; 220 Volt; Includes items 1-5 and 7 and F160717 Coin Meter
	F200005805	Coin Meter Assembly	U.S. quarter; 220 Volt; Includes items 1-5, 7 and 11 and F160718 Coin Meter
	F200005806	Coin Meter Assembly	.08 jeton; 220 Volt; Includes items 1-5 and 7 and F160719 Coin Meter
	F200005807	Coin Meter Assembly	.800 token; 120 Volt; Includes items 1-5 and 7 and F0160735-00 Coin Meter
	F200005808	Coin Meter Assembly	500 wan and yen; 120 Volt; Includes items 1-5 and 7 and F0160739-00 Coin Meter
	F200005809	Coin Meter Assembly	.800 token; 220 Volt; Includes items 1-5 and 7
	F200005810	Coin Meter Assembly	500 wan and yen; 220 Volt; Includes items 1-5 and 7
	F200005811	Coin Meter Assembly	10 Taiwan; 220 Volt; Includes items 1-5 and 7
11	F231010	Coin Meter Insert Decal	\$.25 insert

N/A = Part no longer available

Vertical Coin Meter Assembly - MV Models



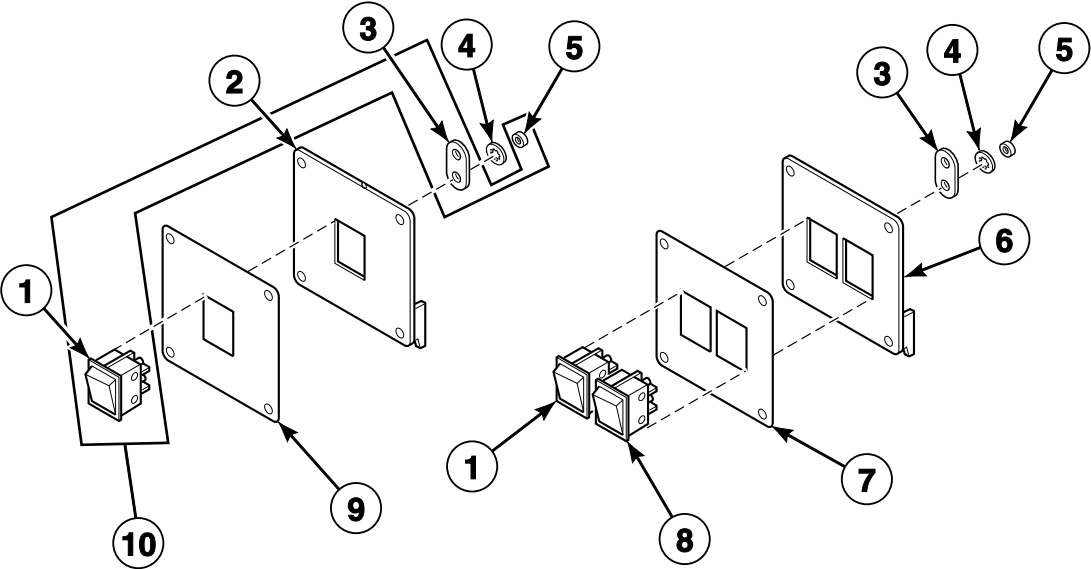
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Vertical Coin Meter Assembly - MV Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F431209	Pop Rivet	
2	F606651	Coin Catch Funnel Kit	
3	F160650P	Start Control Assembly	
	00446	Snap Spade Terminal	
4	F430928	Screw	
5	F431113	Washer	
6	F432213	Nut	
7	F431005	Nut	
8	N/A	Coin Guide Bracket	Bottom
9	F605974	Coin Meter Slide Sub-Assembly	
10	F160652P	Coin Chute	
11	F606006	Coin Slide Extension	
12	F431102	Washer	
13	201415	Screw	
14	N/A	Coin Guide Bracket	Top
15	F430215	Nut	
16	F430925	Screw	
17	N/A	Meter Adapter Kit	Includes items 1-16

N/A = Part no longer available

Switch Assembly - OPL Models



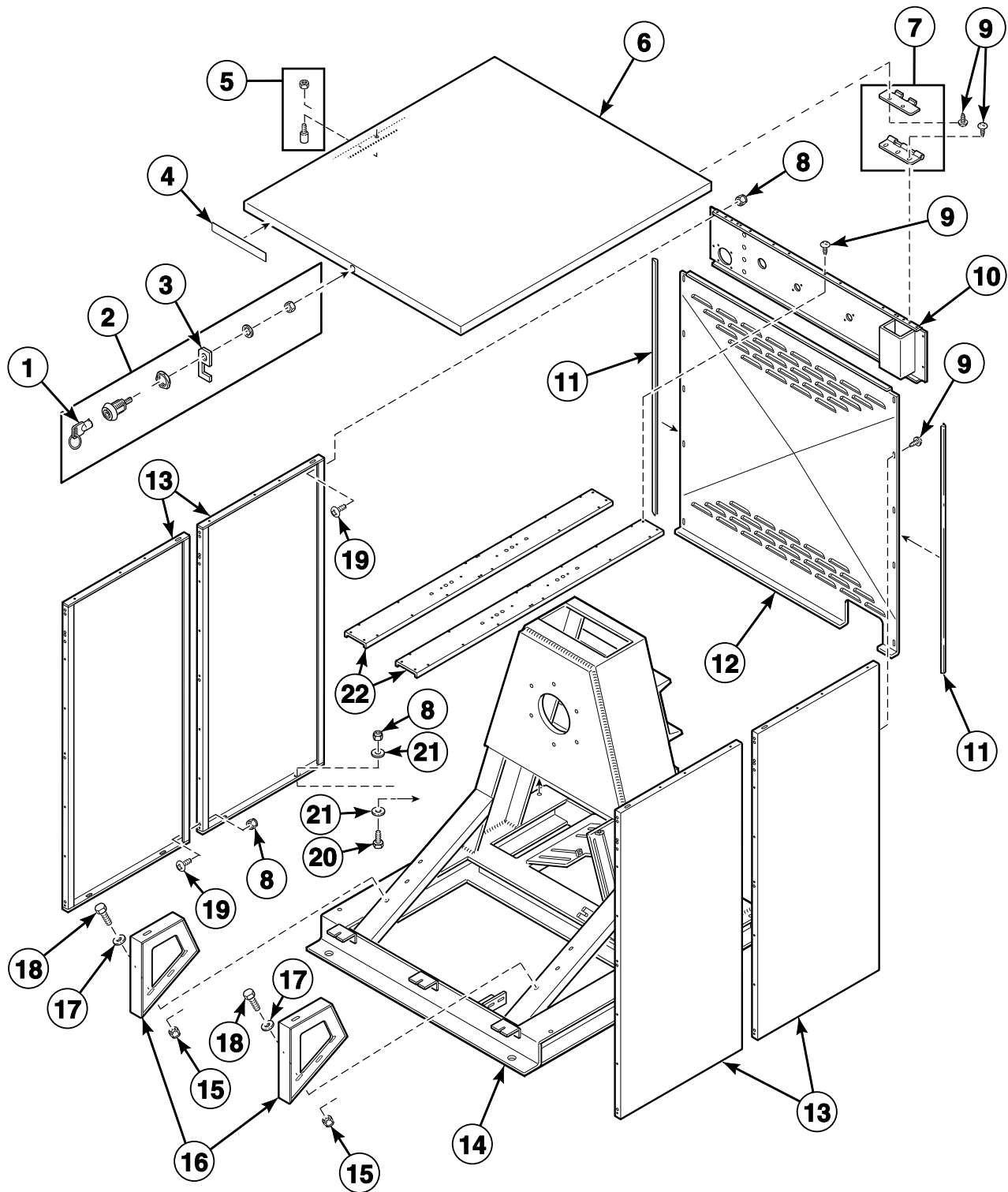
CHM1948P_F232070

Switch Assembly - OPL Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F340411	Rocker Switch	Red
2	F633098	Switch Plate Sub-Assembly	Models HC80SN3, SC80SN3 and UC80PN3
3	F601515	Clip	
4	F430311	Washer	
5	F430232	Nut	
6	F633092-1	Switch Plate Sub-Assembly	Models HC80MN3, SC80MN3 and UC80MN3
7	F340412	Momentary Switch	
8	F230918-2	Switch Panel Decal	Model SC80MN3
	F230918	Switch Panel Assembly Decal	Model UC80MN3
	N/A	Switch Panel Decal	Model HC80MN3
9	F230840	Switch Plate Decal	Model HC80SN3
	F231450	Switch Panel Decal	Models SC80SN3 and UC80PN3
10	F606999	Switch Panel Mounting Assembly	Includes items 1-3 and 5; Models HC80SN3, SC80SN3 and UC80PN3

N/A = Part no longer available

Cover Panels and Frame



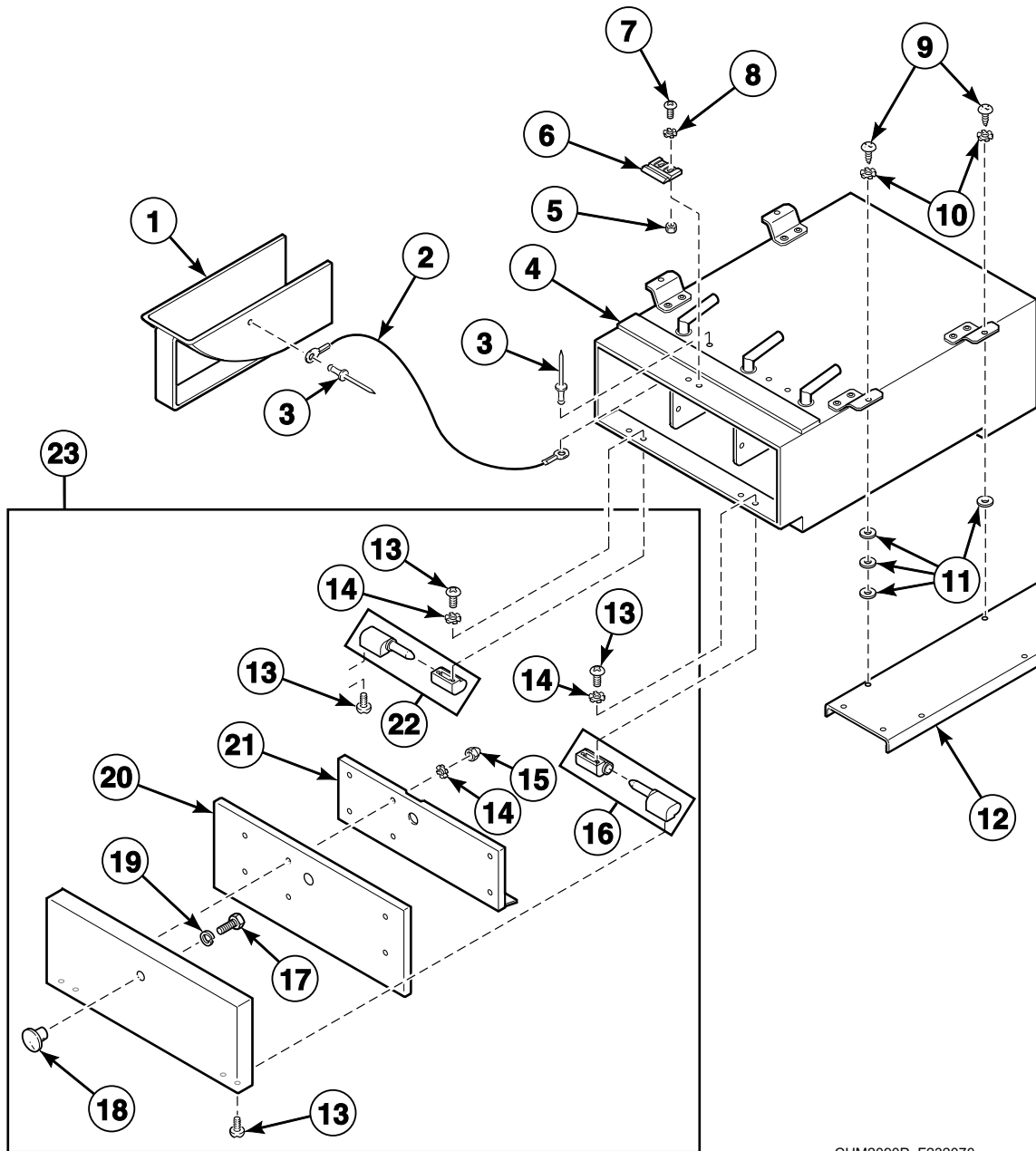
CHM1503P_F232070

Cover Panels and Frame

REF	PART NO.	DESCRIPTION	COMMENTS
1	F160562	Key	GR3800; Round
	70155603	Key	RL003; Flat
2	F190802P	Lid Lock	GR3800; Round key
	F190805P	Lid Lock	RL003; Flat key
3	F602753	Top Cover Latch	GR3800
4	N/A	Supply Decal	
5	F390300	Stud	Includes nut
6	F608791	Top Cover Assembly	
7	F190203P	Take-Apart Hinge	
8	F430215	Nut	
9	F430174	Screw	
10	F608797	Valve Panel Sub-Assembly	
11	F170402P	Gasket	
12	F603976	Rear Panel	
13	F603969P	Side Panel	Four per machine; Reversible
14	F603926	Frame Assembly	
15	F430205	Nut	
16	F603947	Support	
17	M400081	Washer	
18	800461	Screw	
19	F430925	Screw	
20	F430108	Screw	
21	F430317	Washer	
22	F603972	Top Brace	

N/A = Part no longer available

Supply Dispenser



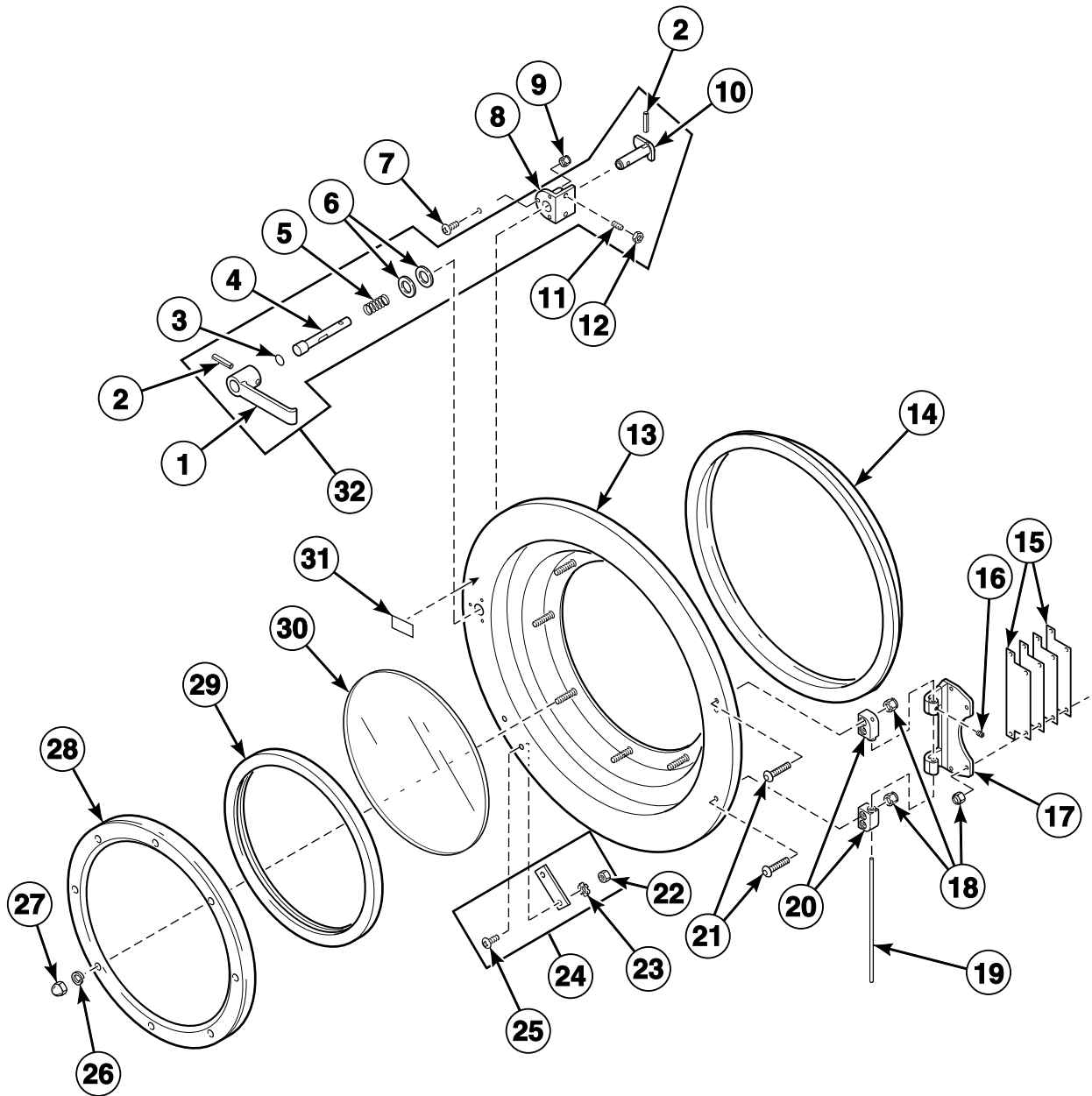
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Supply Dispenser

REF	PART NO.	DESCRIPTION	COMMENTS
1	F150369	Supply Dispenser Cup	Large
	F150368	Supply Dispenser Cup	Small
2	N/A	Lanyard	
3	F431223	Pop Rivet	
4	F608800-1	Supply Dispenser Assembly	Coin models
	F608271-2	Supply Dispenser Sub-Assembly	OPL models
5	F430231	Nut	
6	F432223	Supply Dispenser Lid Latch	
7	F430928	Screw	
8	F431113	Washer	
9	F430174	Screw	
10	F431123	Washer	
11	F431125	Washer	
12	F608282	Supply Dispenser Mounting Bracket	
13	F432229	Screw	
14	F431108	Washer	
15	F431037	Nut	
16	F190205P	Lift-Off Hinge	Right
17	F430907	Screw	
18	F190101	Push-Pull Knob	
19	F431137	Washer	
20	F608705	Supply Dispenser Cover Gasket	
21	F608703	Gasket Retaining Plate	
22	F190202P	Lift-Off Hinge	Left
23	F749803	Supply Dispenser Cover Kit	Includes items 13-22

N/A = Part no longer available

Door Assembly



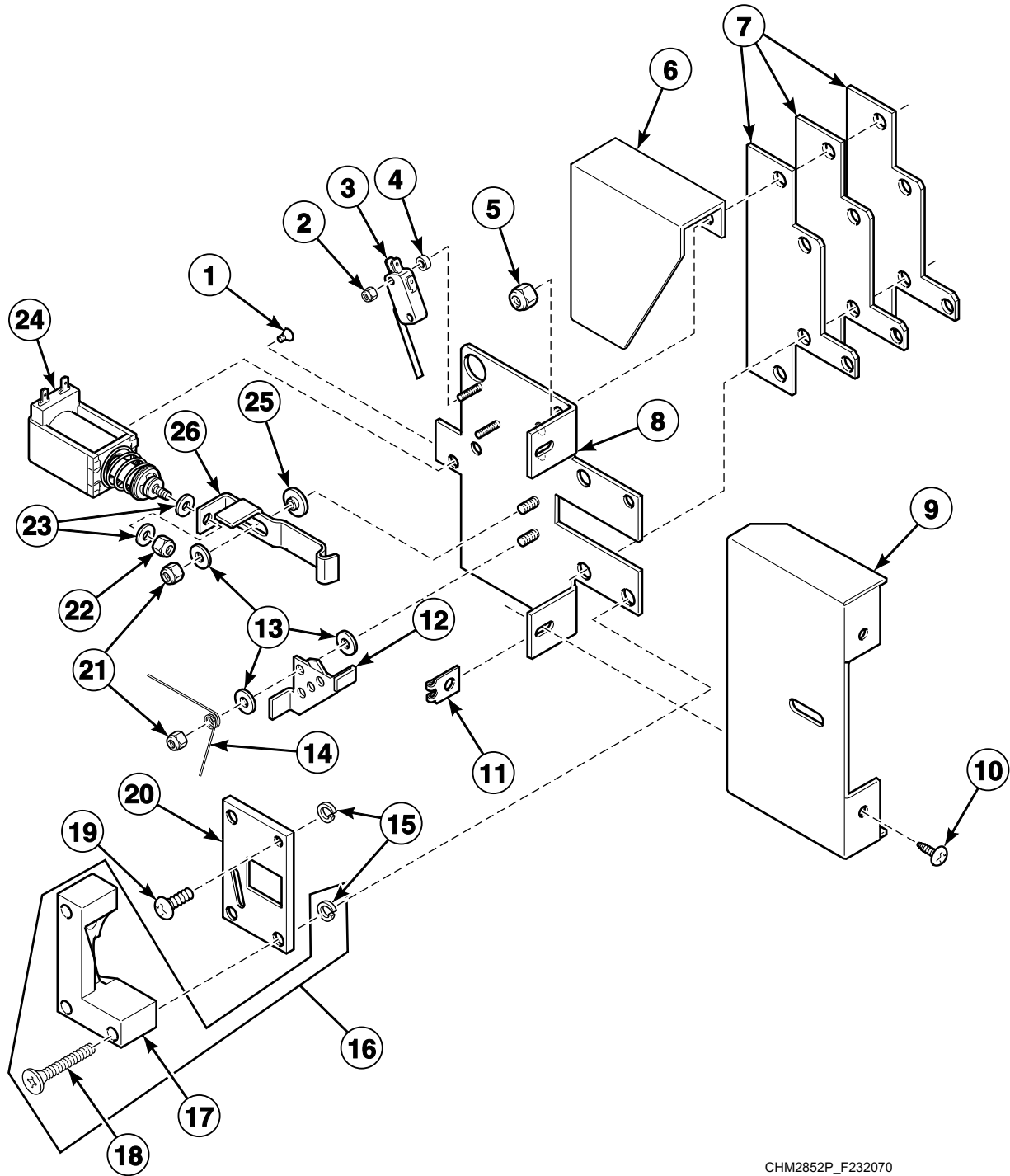
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Door Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	F608783-1	Door Assembly	Includes items 1-14, 16-21 and 26-31; Coin models
	F608783-2	Door Assembly	Includes items 1-14 and 16-31; OPL models
1	F150225	Door Handle	
2	F431222	Spring Pin	
3	F230662	Red Dot Decal	
4	F320300	Pushbutton Rod	
5	F310125	Door Lock Spring	
6	F431907	Washer	
7	F430976	Screw	
8	F0150273-00	Door Spacer	
9	F430232	Nut	
10	N/A	Latch Arm	
11	F430532	Screw	
12	F431041	Nut	
13	F608782-1	Door Weldment	Coin models
	N/A	Door Weldment	OPL models
14	F170164	Door Gasket	Requires F8142701 Adhesive for installation
	F8142701	Adhesive	Required for installation of door gasket
15	F200131000P	Door Hinge Shim Kit	Use as required
16	F430536	Screw	
17	F190216P	Door Hinge	
18	F430215	Nut	
19	F602813-3	Rod	
20	F150271	Door Mount	
21	N/A	Screw	
22	F431022	Nut	OPL models
23	F431113	Washer	OPL models
24	F8390801	Magnet	OPL models
25	F430916	Screw	OPL models
26	F431100	Washer	
27	F431026	Nut	
28	F320102	Door Retainer Spinning	
29	F170115	Door Glass Gasket	
30	F290210P	Glass	
31	F230661	Push Red Button Decal	
32	F730155	Door Handle Kit	Includes items 1-6, 8 and 10-12

N/A = Part no longer available

OPL Door Lock Assembly

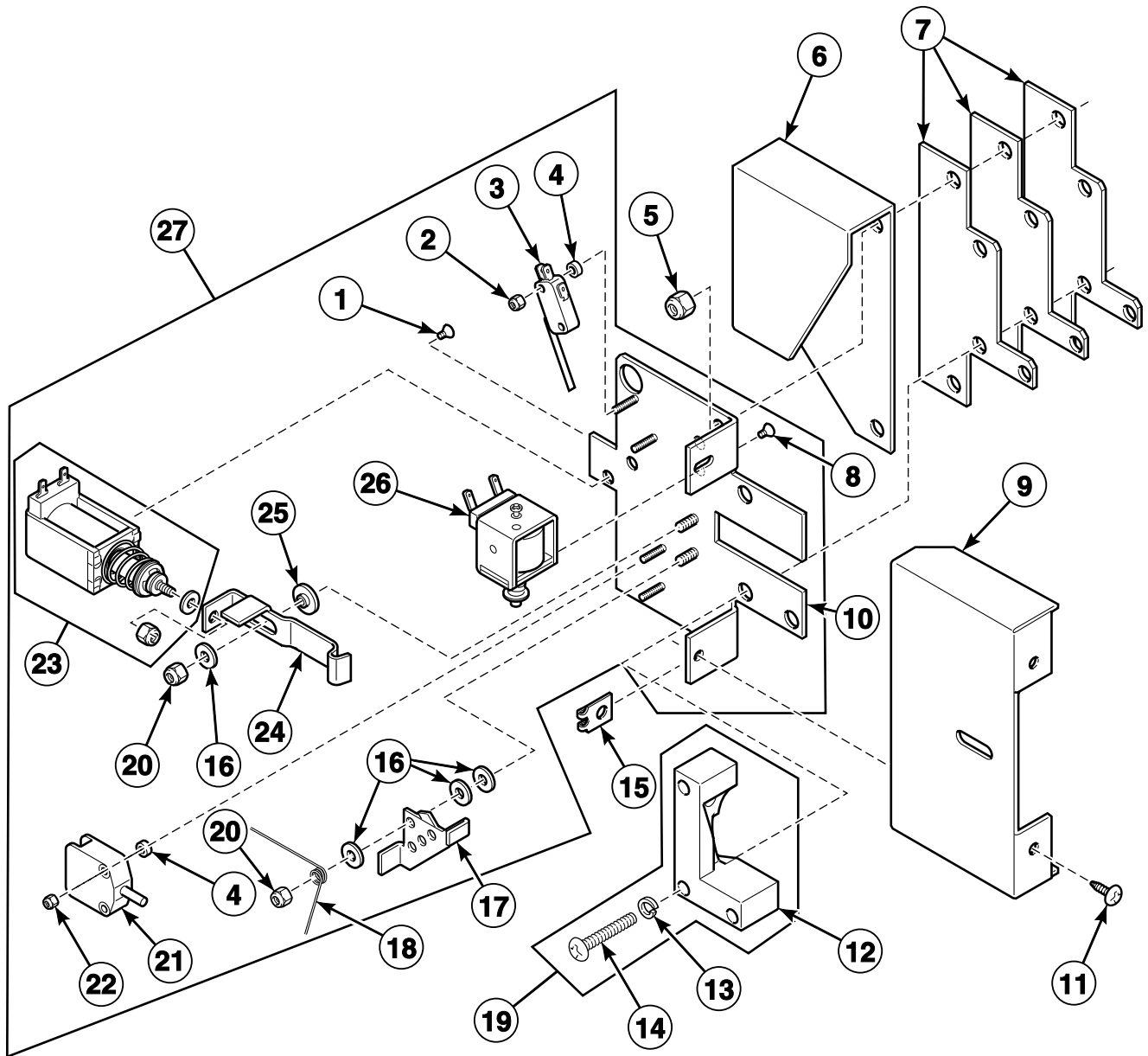


CHM2852P_F232070

OPL Door Lock Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430977	Screw	
2	F430225	Nut	
3	F340919	Door Lock Microswitch	
4	F431901	Spacer	
5	F430215	Nut	
6	F320200	Door Lock Splash Shield	
7	F8059701	Door Lock Plate Shim	Use as needed
8	F633734	Door Lock Plate Sub-Assembly	
9	F603003	Door Lock Assembly Cover	
10	F430956	Screw	
11	F430264	Nut	
12	F605381	Door Lock Lever	
13	F431902	Washer	
14	F310110	Door Lock Torsion Spring	
15	F431100	Washer	
16	F746808	L-Catch Kit	Includes items 15, 17 and 18
17	F150261	Door Lock Catch Casting	L-catch
18	F430921	Screw	
19	F430925	Screw	
20	F602567	Door Lock Plate Cover	For models without L-catch
21	F430232	Nut	
22	685846	Nut	
23	F431123	Washer	
24	F300128P	Door Release Solenoid	120-220 Volt
	F0300131-00P	Door Lock Solenoid	240 Volt
25	F431903	Washer	
26	F605382	Pushbutton Stop	

Coin Door Lock Assembly

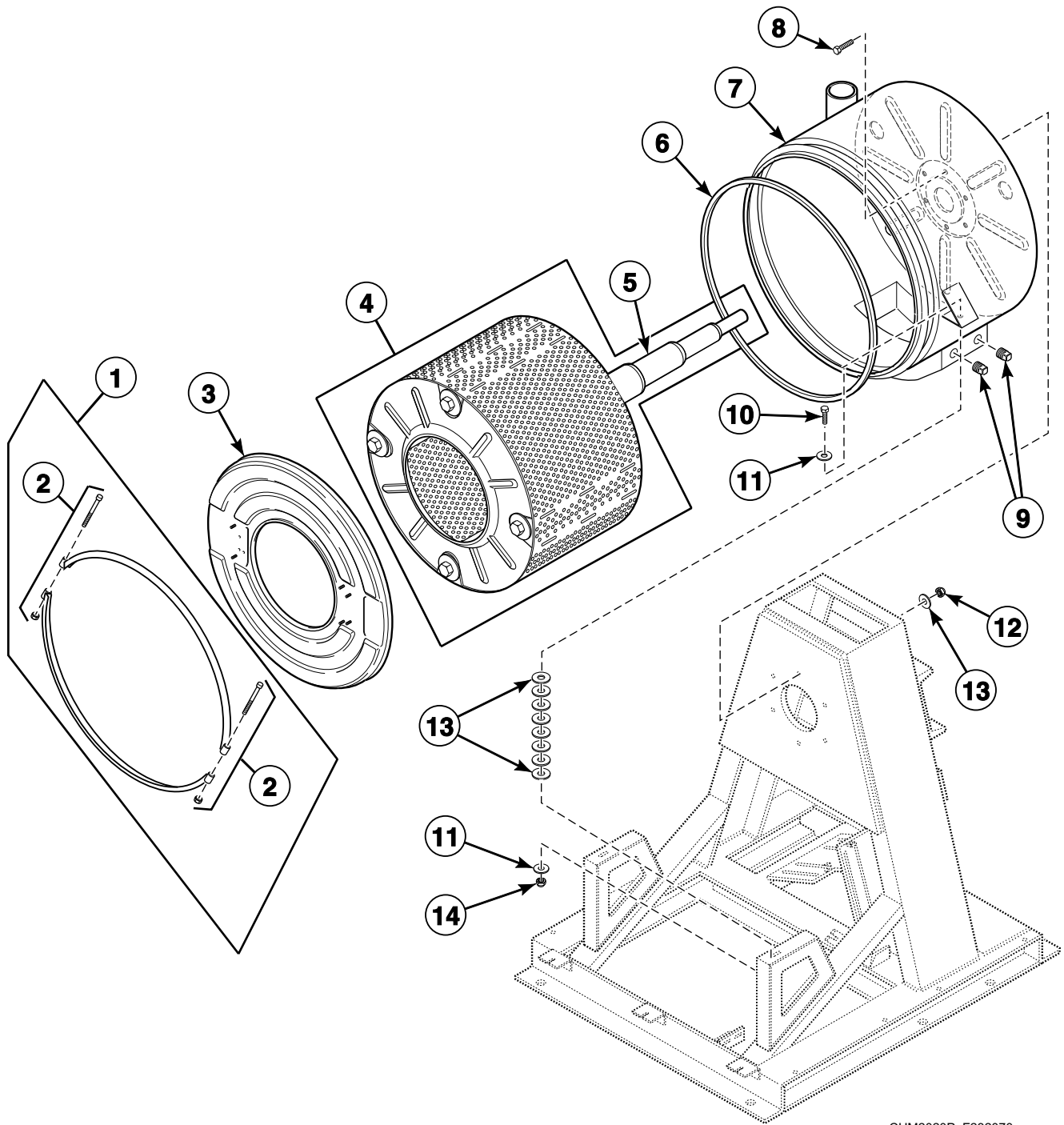


CHM2853P_F232070

Coin Door Lock Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430977	Screw	
2	F430225	Nut	
3	F340919	Door Lock Microswitch	
4	F431901	Spacer	
5	F430215	Nut	
6	F320200	Door Lock Splash Shield	
7	F8059701	Door Lock Plate Shim	As required
8	F430978	Screw	
9	F603003	Door Lock Assembly Cover	
10	F633734	Door Lock Plate Sub-Assembly	
11	F430956	Screw	
12	F150261	Door Lock Catch Casting	L-catch
13	F431100	Washer	
14	F430921	Screw	
15	F430264	Nut	
16	F431902	Washer	
17	F605381	Door Lock Lever	
18	F310110	Door Lock Torsion Spring	
19	F746808	L-Catch Kit	Includes items 12-14
20	F430232	Nut	
21	F340200	Door Switch	
22	F430231	Nut	
23	F300128P	Door Release Solenoid	Includes nut
24	F602540	Pushbutton Stop	
25	F431903	Washer	
26	F300113P	Door Lock Solenoid	
27	F604753-3P	Door Lock Sub-Assembly	Mechanical timer models
	F604753-4	Door Lock Sub-Assembly	All other models

Standard Basket and Shell Assembly

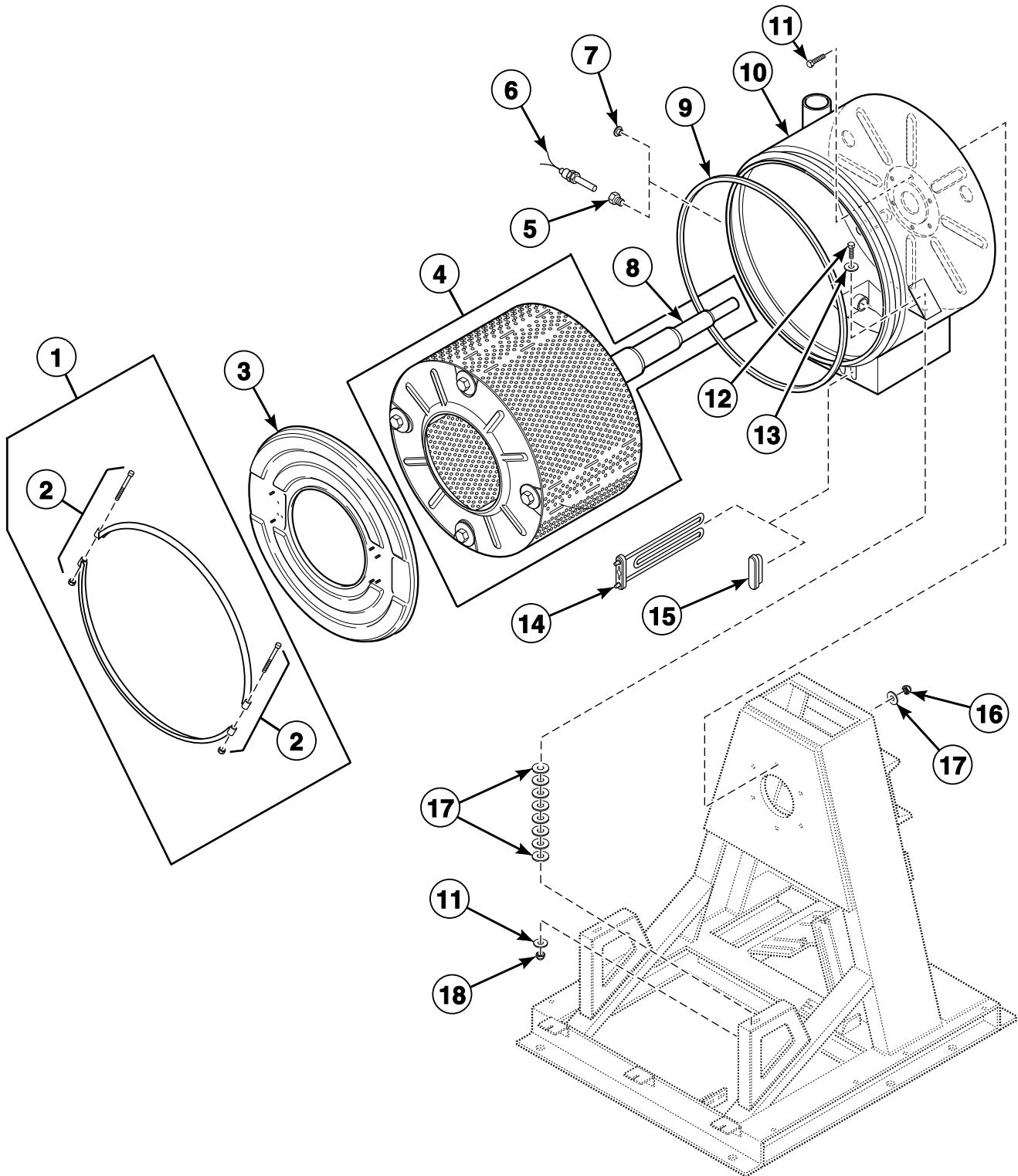


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Standard Basket and Shell Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0798852-00	Shell Band Kit	Includes item 2
2	F791001	Shell Band Fastener Kit	2 required
3	F603988P	Shell Front Assembly	
4	F603949	Basket Assembly	Includes item 5
5	F8312007P	Shaft Seal Sleeve	
6	F200001600P	Shell Band Gasket	
7	F634696	Shell Weldment	
8	F430947	Screw	
9	F421507	Plug	3/4 inch
	F420408	Plug	1/2 inch
10	F430144	Screw	
11	M400081	Washer	
12	F430201	Nut	
13	F430325	Washer	
14	F430218	Nut	

Electric Heat Basket and Shell Assembly

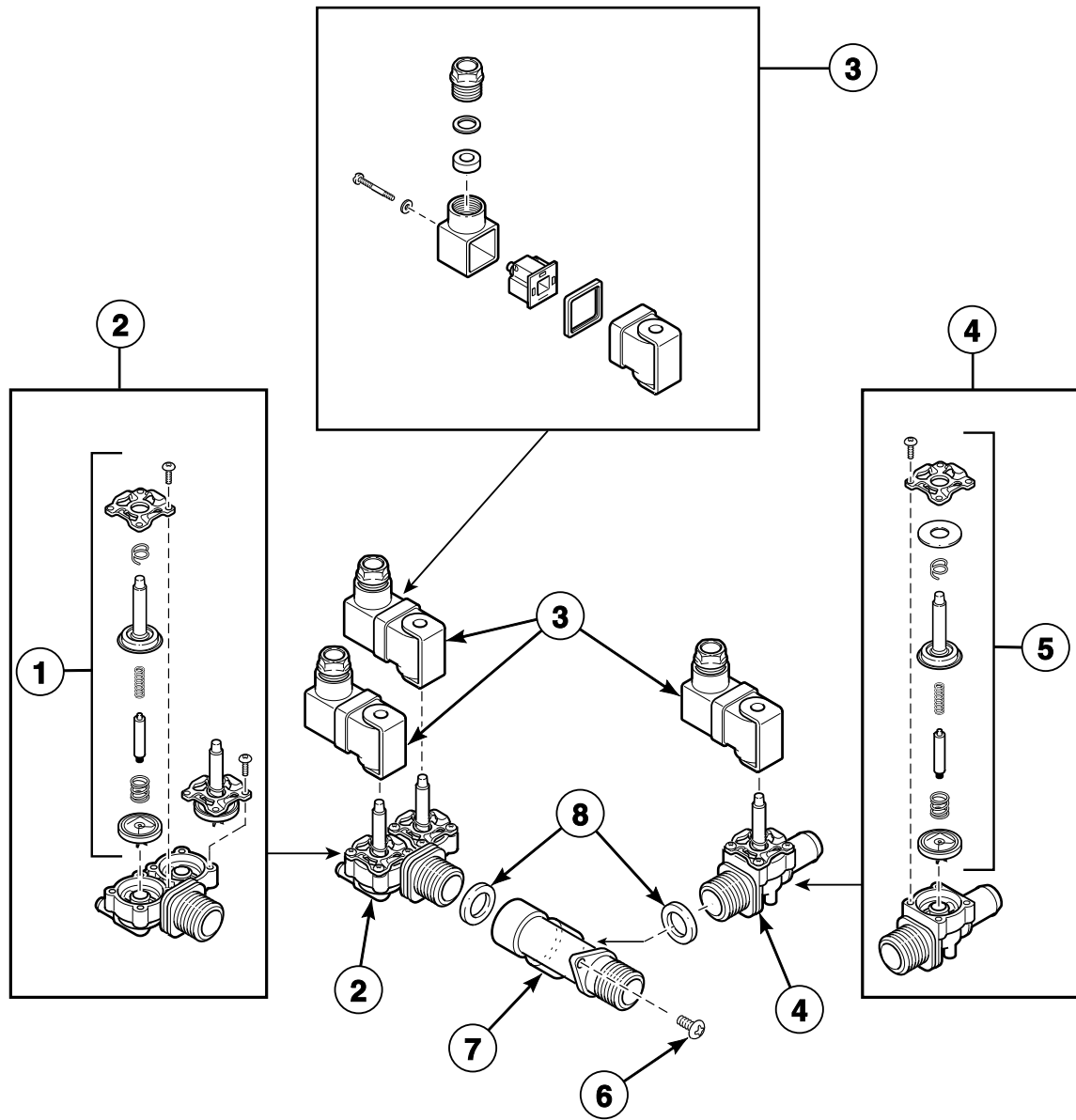


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Electric Heat Basket and Shell Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0798852-00	Shell Band Kit	Includes item 2
2	F791001	Shell Band Fastener Kit	2 required
3	F603988P	Shell Front Assembly	
4	F603949	Basket Assembly	Includes item 8
5	F421936	Reducer Bushing	P and S-computer models
	F421963	Adapter	Mechanical timer models
6	F370606P	Temperature Probe	P and S-computer models
	F290111P	Thermostat	Mechanical timer models
7	F420408	Plug	
8	F8312007P	Shaft Seal Sleeve	
9	F792000	Shell Front Gasket Kit	
10	F603959	Shell Weldment	
11	F430947	Screw	
12	F430144	Screw	
13	M400081	Washer	
14	F360205P	Element	
15	F360202	Heating Element Plug	
16	F430201	Nut	
17	F430325	Washer	
18	F430218	Nut	

Mueller Water Inlet Valves

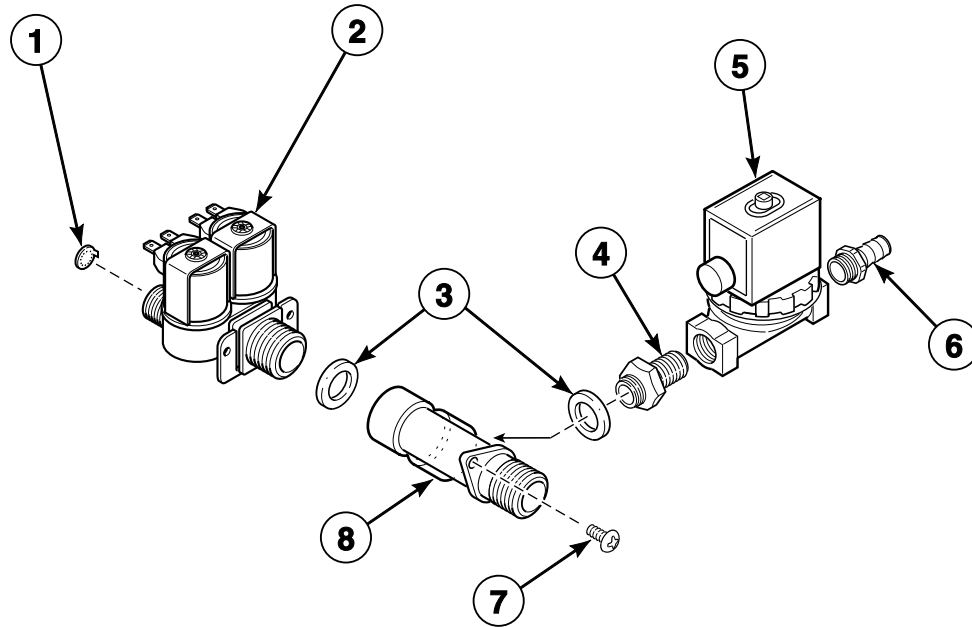


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Mueller Water Inlet Valves

REF	PART NO.	DESCRIPTION	COMMENTS
1	F380938	Valve Repair Kit	
2	F380952P	2-Way Valve	120 Volt; Includes item 3
	F380776P	2-Way Valve	220 Volt; Includes item 3
3	F380900	Coil	120 Volt
	F380917	Coil	220 Volt
4	F380953P	1-Way Valve	120 Volt; Includes item 3
	F380760P	1-Way Valve	220 Volt; Includes item 3
5	F380939	Valve Repair Kit	
6	F430929	Screw	
7	F150246	Water Connection Inlet Manifold	Standard thread
	F150247	Water Connection Inlet Manifold	Metric thread
8	F430322	Washer	

Parker and Elbi Water Inlet Valves

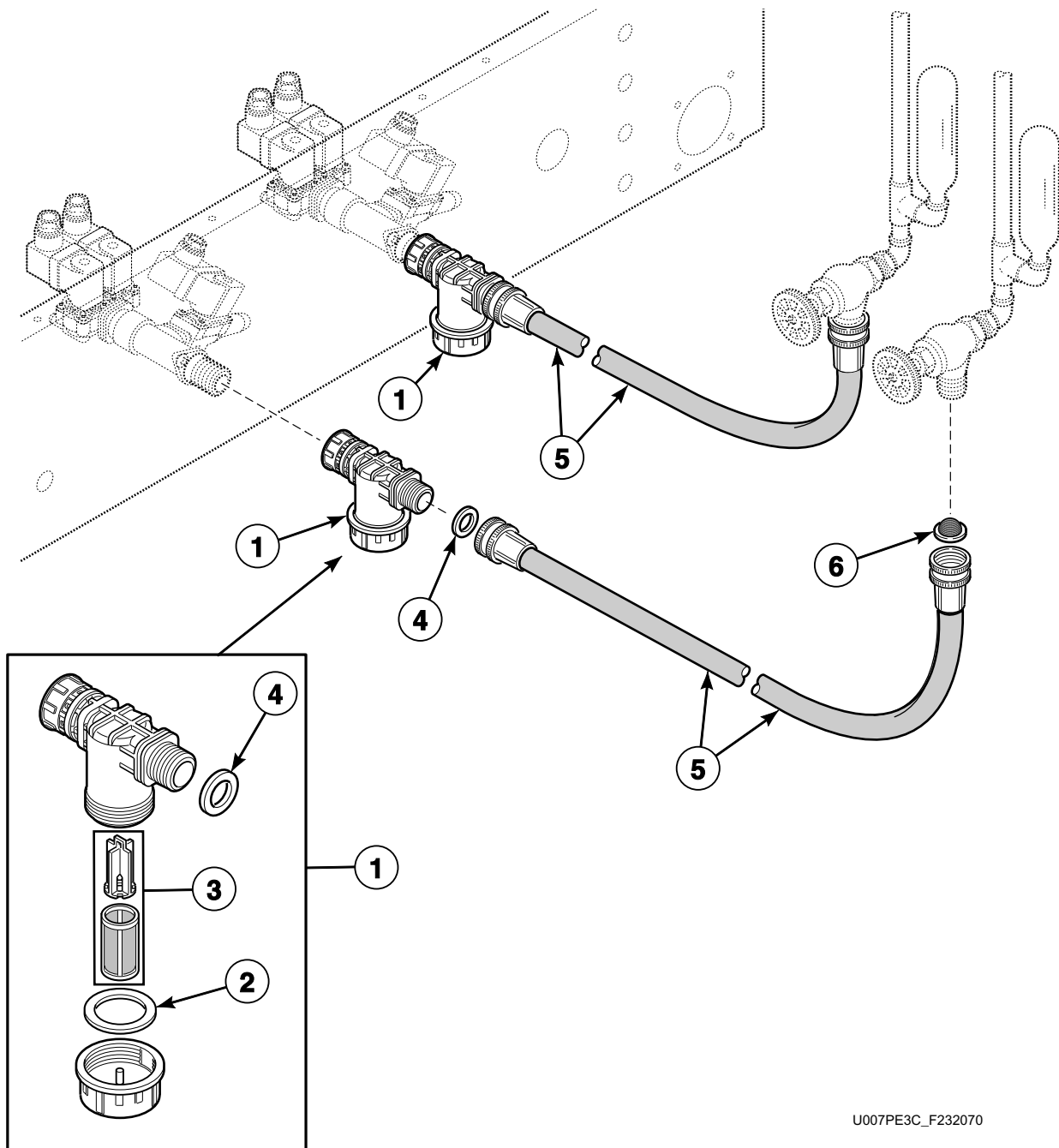


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Parker and Elbi Water Inlet Valves

REF	PART NO.	DESCRIPTION	COMMENTS
	F8514601	Coil	Use with F8322801P Valve
	F8514701	Coil	Use with F8322802 Valve
	F8382301	DIN Valve Adapter Kit	Use with F8322801P Valve and F8322802 Valve
	F8379501	Valve Kit	Use with F8322801P Valve and F8322802 Valve
1	F380119	Flow Restrictor	
2	F381722P	2-Way Valve	120 Volt; Elbi
	F381731P	2-Way Valve	220 Volt; Elbi
3	F430322	Washer	
4	F421969	Nipple	
5	F381702P	Valve	120 Volt; Parker; Replaced by F8322802 Valve after being upgraded with F8521601 DIN Valve Kit
	F8322802	Valve	Replaces F381702P Valve; Includes F8514701 Coil; For models that have been upgraded with F8521601 DIN Valve Kit
	F8521601	DIN Valve Kit	Replaces F381702P Valve; Includes F8322802 Valve and F8514701 Coil
	F381703P	Valve	220 Volt; Parker; Replaced by F8322801P Valve after being upgraded with F8521801 DIN Valve Kit
	F8322801P	Valve	Replaces F381703P Valve; Includes F8514601 Coil; For models that have been upgraded with F8521801 DIN Valve Kit
	F8521801	DIN Valve Kit	Replaces F381703P Valve; Includes F8322801P Valve, F8382301 DIN Valve Adapter Kit and F8514601 Coil
6	F421930	Hose Barb	
7	F430929	Screw	
8	F150246	Water Connection Inlet Manifold	Standard thread
	F150247	Water Connection Inlet Manifold	Metric thread

External Water Filter (Optional) and Water Supply Hose

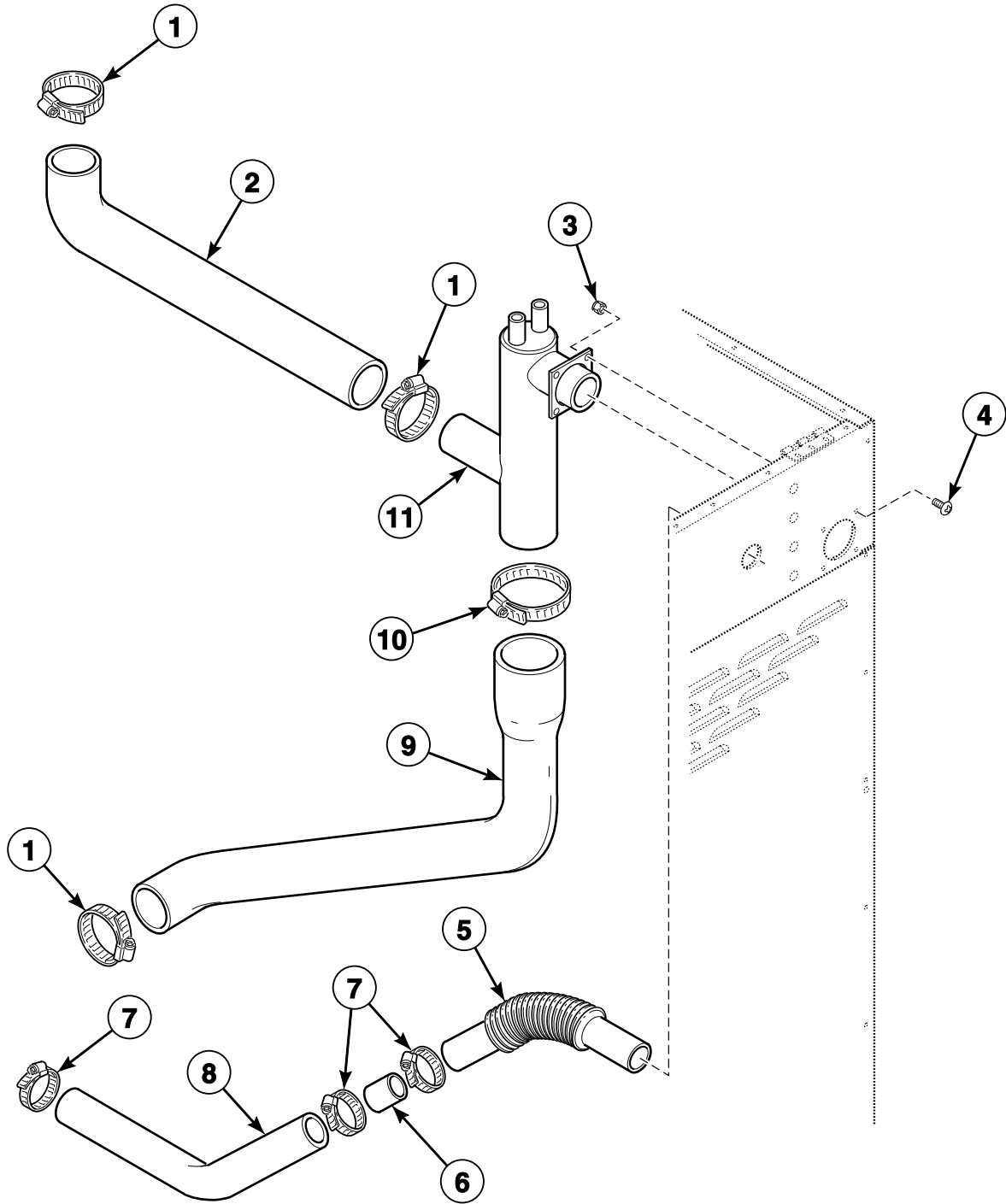


U007PE3C_F232070

External Water Filter (Optional) and Water Supply Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	F270306P	Filter	Standard thread
	F270305	Filter	Metric thread
2	F270407	Filter Housing Cap Gasket	
3	F270406	Replacement Filter	.11 mm
	F270405	Replacement Filter	.25 mm
4	20290	Washer	
5	F200164	Water Hose	Standard thread
	F200166	Water Hose	Metric thread
6	803615	Washer	Filter

Siphon Break, Hoses and Vent Hoses



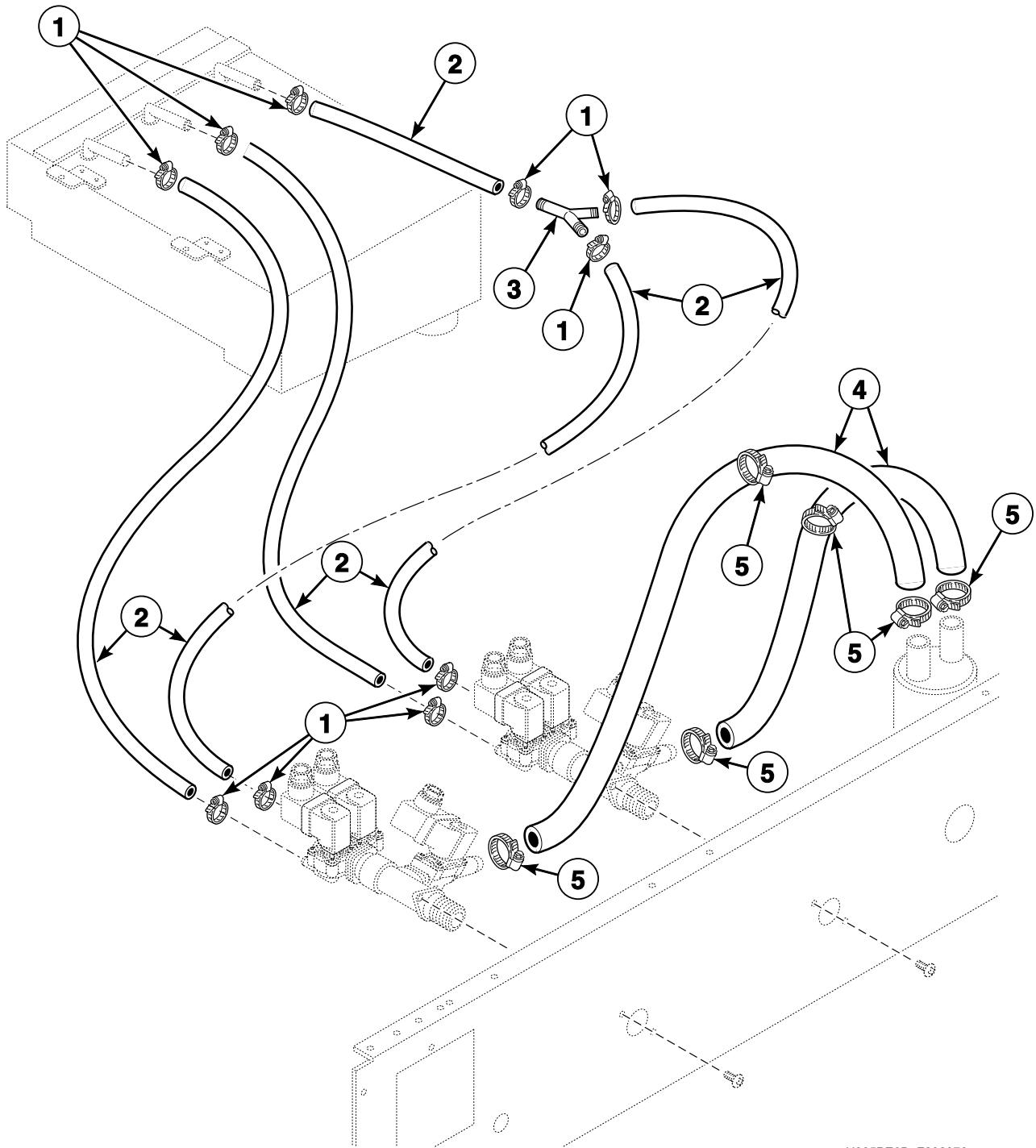
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Siphon Break, Hoses and Vent Hoses

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200213	Hose Clamp	No. 40
2	F150413	Top Fill Hose	
3	F430231	Nut	
4	F430928	Screw	
5	F200170	Vent Hose	
6	F608237	Pipe	
7	F200415	Hose Clamp	No. 36
8	F150317	Overflow Hose	
9	F150414	Bottom Fill Hose	
10	N/A	Hose Clamp	No. 48
11	F608347	Vacuum Breaker Weldment	

N/A = Part no longer available

Inlet Valve Hoses

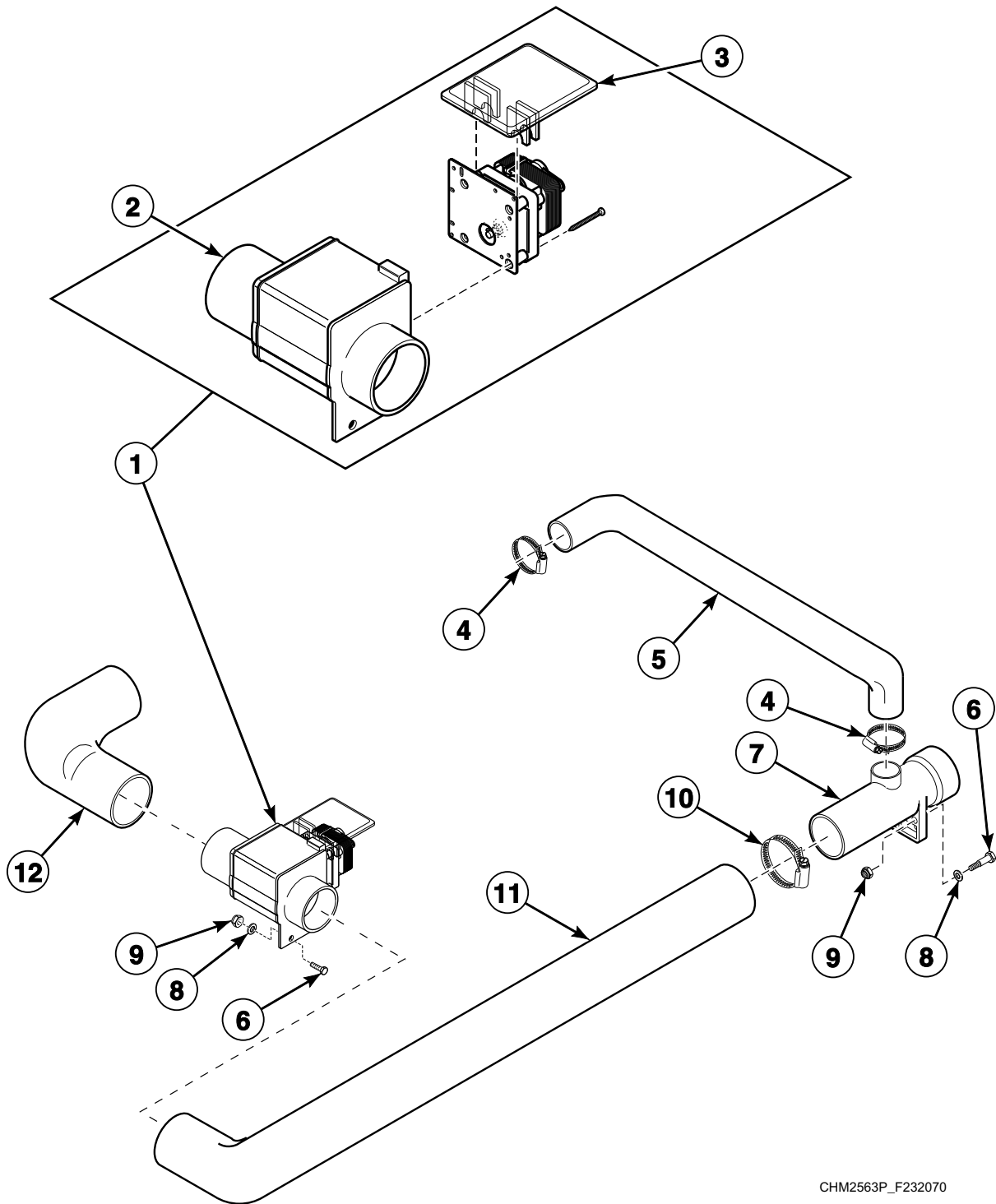


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Inlet Valve Hoses

REF	PART NO.	DESCRIPTION	COMMENTS
1	36801	Hose Clamp	No. 6
2	F200108P	Water Hose	
3	F422808	Y Connector	
4	F200128P	Water Hose	
5	F200222	Hose Clamp	No. 12

Drain System



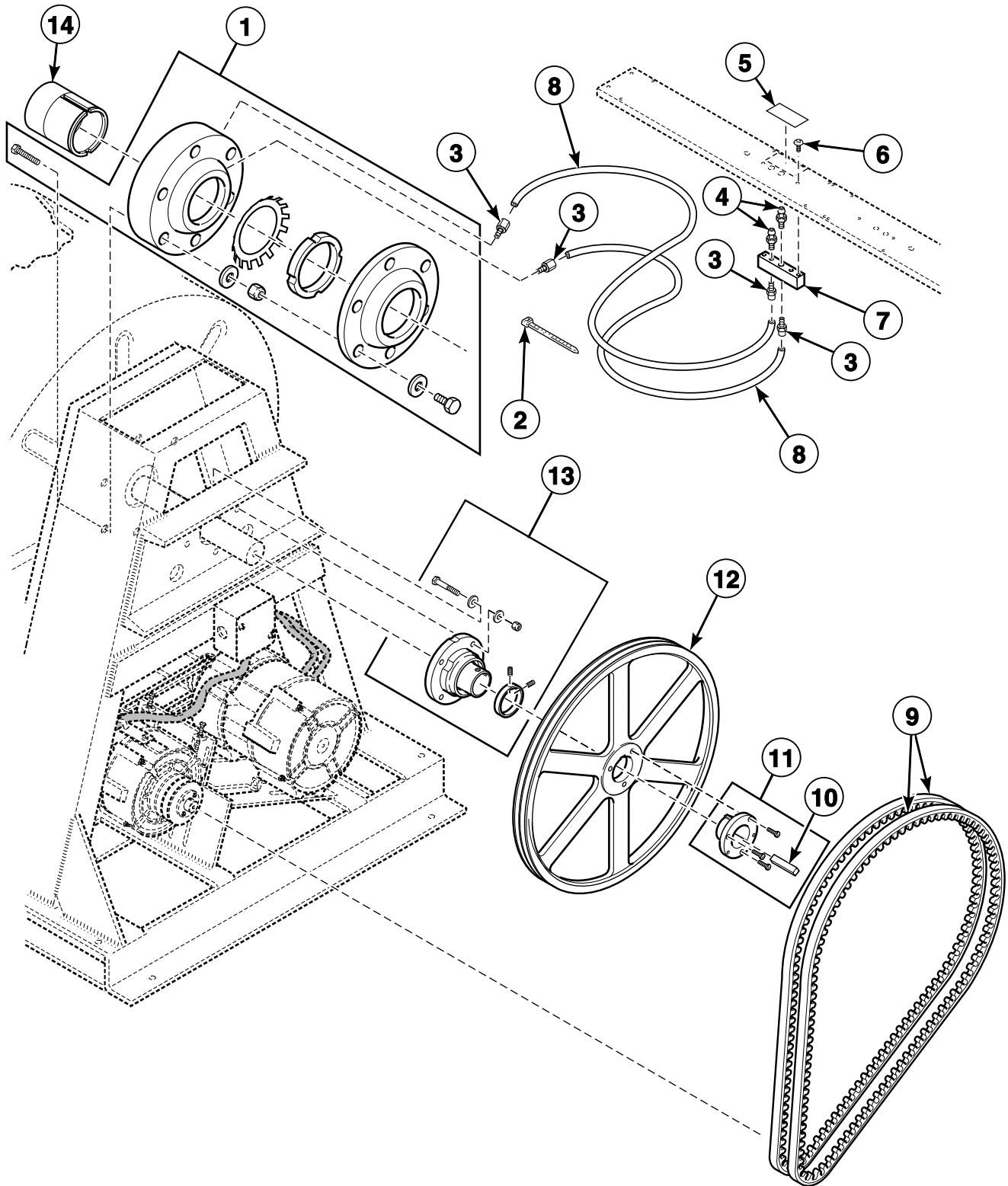
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Drain System

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200166302	Drain Valve Kit	120 Volt
	F200166402	Drain Valve Kit	220 Volt
2	N/A	Drain Valve	120 Volt
	N/A	Drain Valve	220 Volt
3	F200133600	Drain Valve Cover	
4	F200213	Hose Clamp	No. 40
5	F150317	Overflow Hose	
6	F430103	Screw	
7	F150398	Drain Tee	
8	F430317	Washer	
9	F430215	Nut	
10	N/A	Hose Clamp	No. 48
11	F0150399-00	Rear Drain Hose	Rear
12	F150400	Drain Hose	Front

N/A = Part no longer available

Bearings, Basket Pulley and Grease Manifold

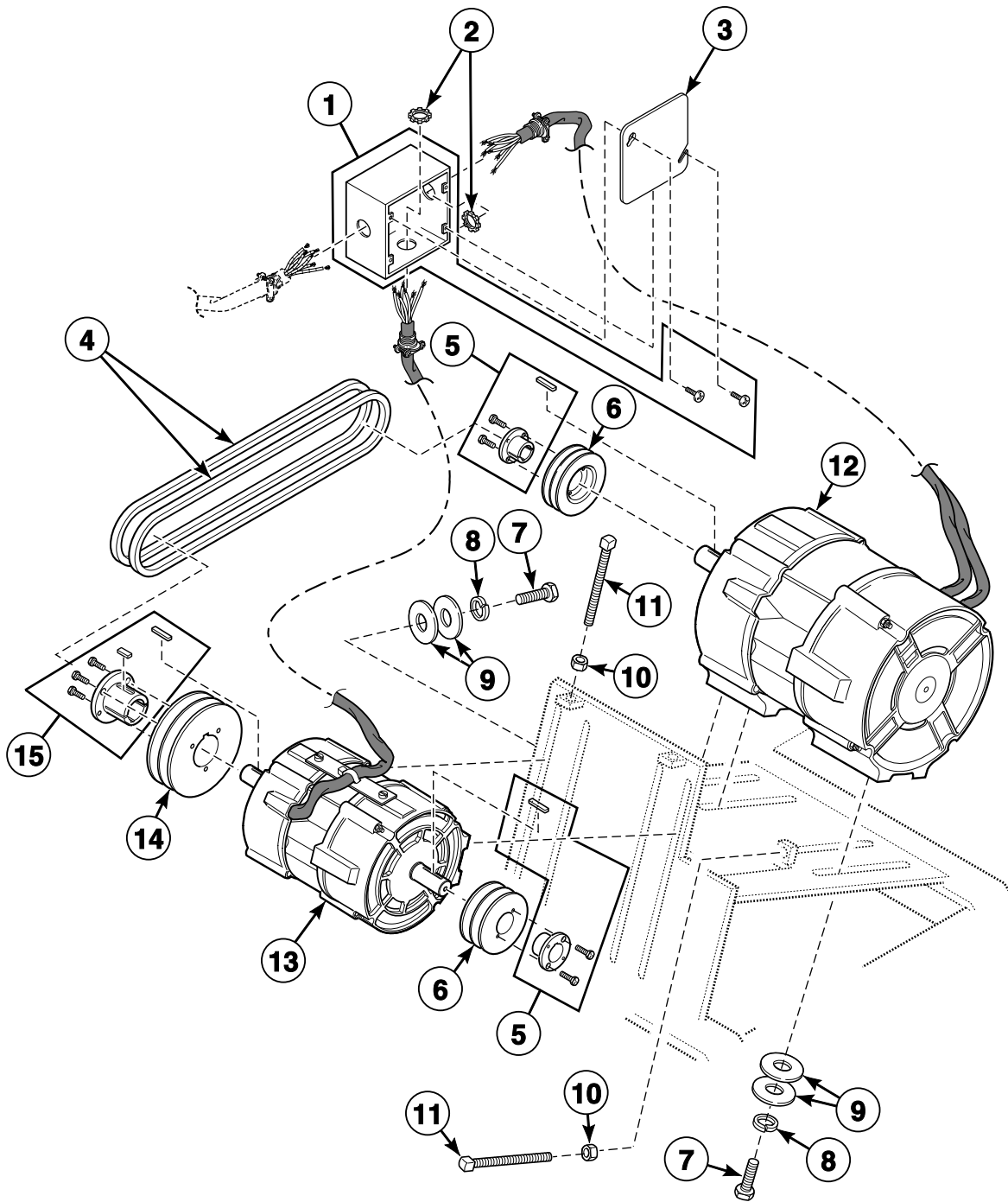


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Bearings, Basket Pulley and Grease Manifold

REF	PART NO.	DESCRIPTION	COMMENTS
1	F745015-1	Front Bearing Kit	
2	F140605	Cable Tie	6 inch
3	J1408004	Connector	
4	F190701	Grease Fitting	
5	F231078	Lubrication Instruction Decal	
6	F430925	Screw	
7	F320326	Grease Manifold	
	F761900	Grease Manifold Kit	Includes items 3, 4, 6, 8 and F231064 Lubrication Instruction Decal
8	C000628P	Tubing	
9	F280359	Belt	Motor to basket
	F280338	Belt	Motor to motor
10	F608824-1	Key	
11	F280267	Bushing	Includes screws and item 10
12	F280256	Pulley	
13	F745016-1	Rear Bearing Kit	
14	F100307	Bearing Adapter Sleeve	

Motors

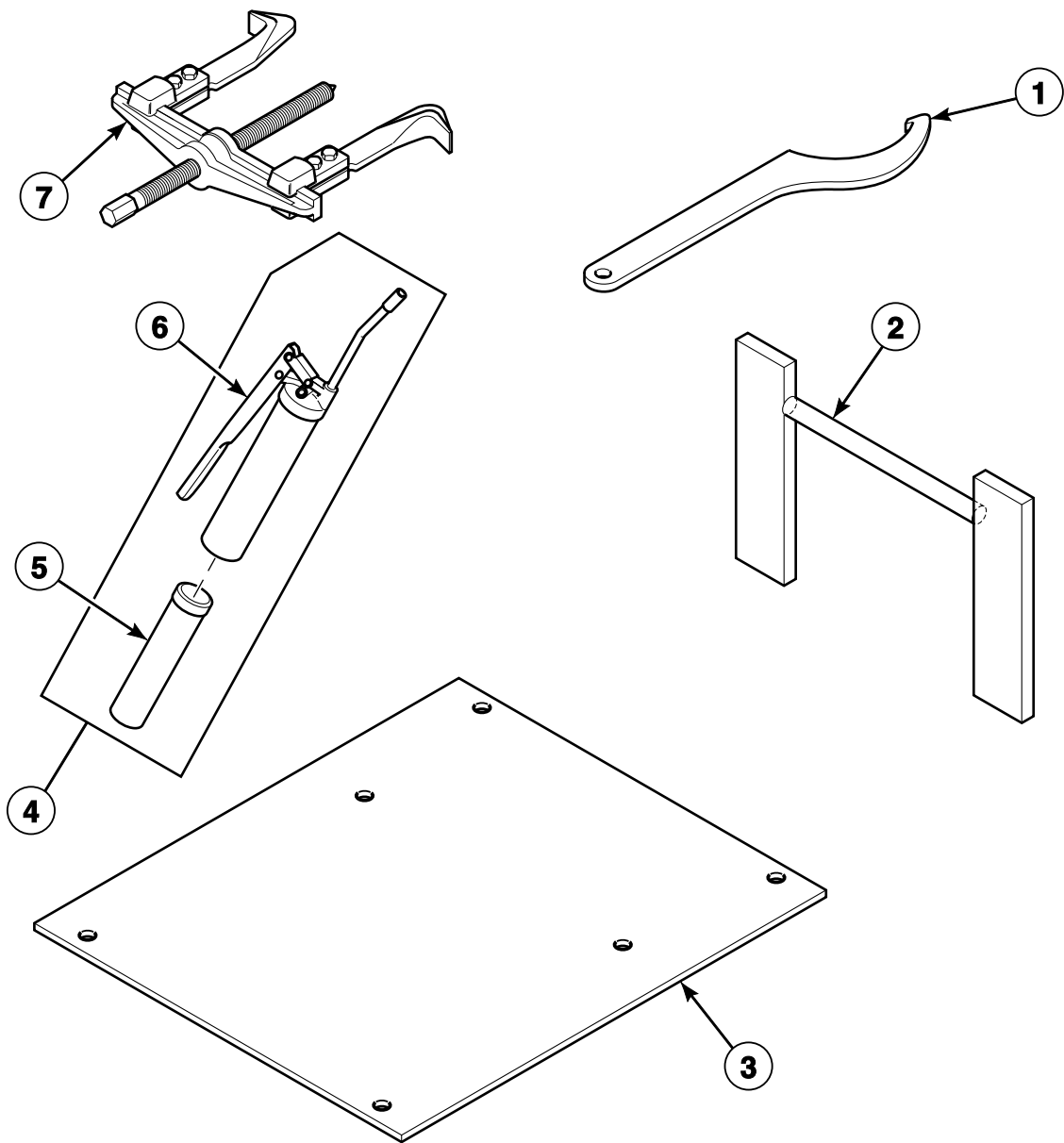


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Motors

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140400	Junction Box	Includes screws
2	F140312	Connector	
3	F140401	Junction Box Cover	
4	F280338	Belt	Motor to motor
5	F280212	Motor Pulley Bushing	Includes screws and key
6	F280150	Pulley	Outside; 50 Hertz; 2BK36H
	F280128	Motor Pulley	Outside; 60 Hertz; 2BK55H
7	800461	Screw	
8	M400014	Washer	
9	F430300	Washer	
10	F430205	Nut	
11	F430509	Bolt	
12	F220310P	Motor	Wash; 208-240 Volt/60 Hertz
	F220311	Motor	Wash; 380-480 Volt/50 Hertz
13	F220308P	Motor	Extract; 208-240 Volt/60 Hertz
	F220309P	Motor	Extract; 380-480 Volt/50 Hertz
14	F280152	Pulley	Inside; 50 or 60 Hertz; 2TB52
15	F280193	Bushing	Includes screws and key

Special Tools



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Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	F703654	Locknut Spanner Wrench	
2	F460131	Basket Pulley Puller Tool	
3	F609692	Bolt Layout Mounting Template	
4	F798700	Grease Gun Kit	Includes items 5 and 6
5	F210206P	Bearing Grease	
6	F210207P	Grease Gun	
7	F460129P	Bearing Puller Tool	

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